

HELLY HANSEN
WORKWEAR

25

 TRUSTED BY
PROFESSIONALS



ALIVE
SINCE / 1877

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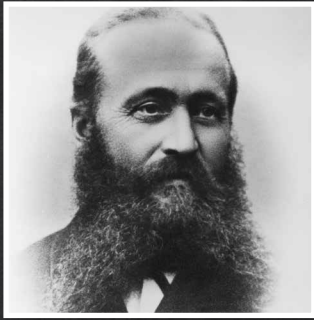
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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



1949

HELOX - THE NEXT EVOLUTION IN WATERPROOF

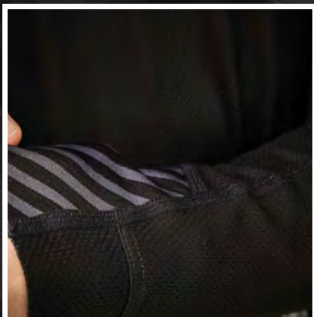
Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



1961

FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ratio and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.



1970

LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



1984

HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.



1990

PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH LIFA® Merino) base layer for cold weather conditions was launched in the late 90's, combining LIFA® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



2012

H²FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H²FLOW™ Technology in 2012 with the H²FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H²FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.



2018

LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

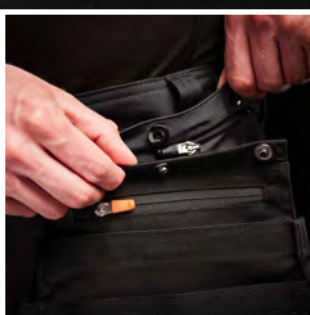
Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested LIFA® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe LIFA® Max is the best technical base layer available today.



2022

BRZ - CLIMATE REGULATING COMFORT

Helly Hansen Workwear launched BRZ. Designed to deliver climate regulating comfort and versatility, BRZ is a product construction bolstered by lightweight fabric and mechanical ventilation.



2023

HH CONNECT - ADAPTED TO WORK

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



TECH CLINIC

H&H
workwear

HELLY TECH®

WATERPROOF. BREATHABLE. WINDPROOF.

Helly Tech® is the waterproof and breathable outer layer between you and the elements.

Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.

The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.

HELLY TECH® PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.

LAB TESTS

WATER COLUMN, ISO 811 AND JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours. 15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

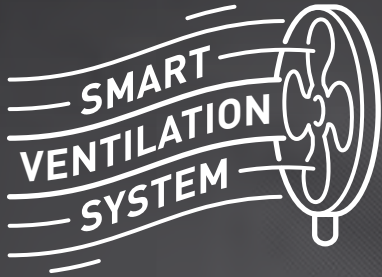
WATER REPELLENCE, ISO 4920: 1981 AND AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

H²FLOW™

WARMER. COOLER. DRIER.

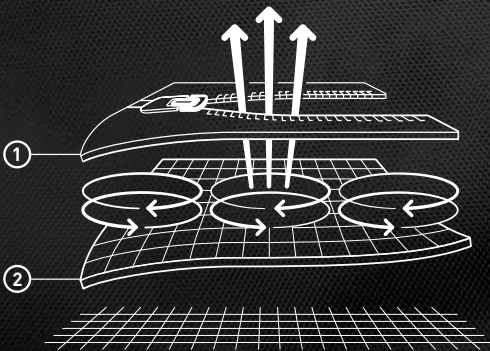
Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.

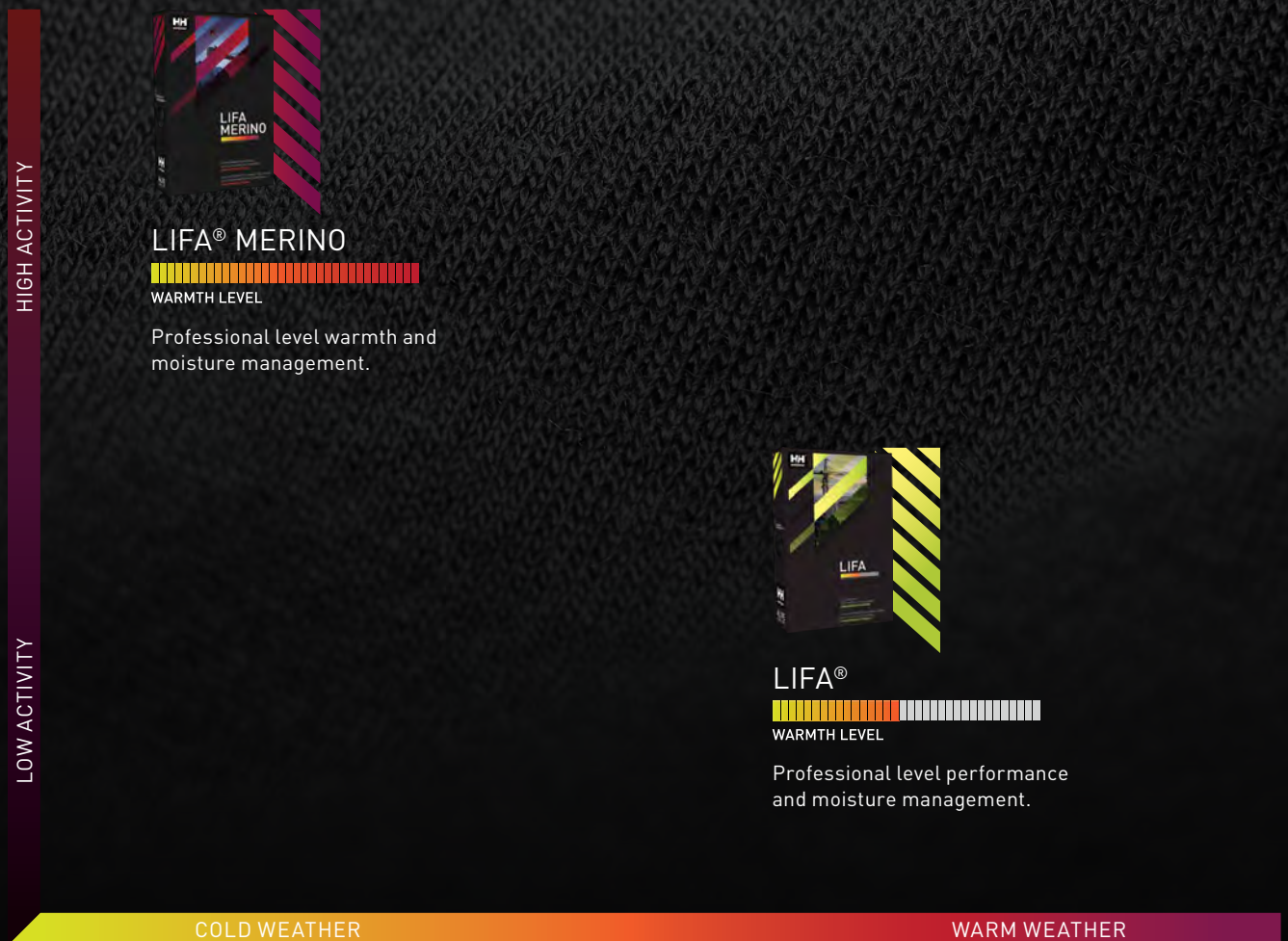
WARM. DRY. COMFORTABLE.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the user to stay warm, dry and comfortable.

HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer.

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

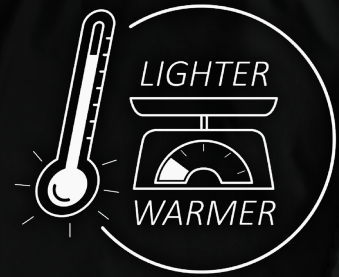


lifaloft™

INSULATION BY PRIMALOFT.

LIGHTER. WARMER.

Developed in cooperation with Primaloft®, LIFALOFT™ is a combination of LIFA®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

HOW LIFALOFT™ WORKS

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties



A better environmental option





workwear
HH

HELLY HANSEN
workwear

1

2

3

HH
workwear

HH
workwear



When Helly Hansen first introduced the 3-layer system in the early 1970s, it was revolutionary for the industry. For the first time, there was education around the use of base layers, midlayers and outer waterproof jackets to protect people from varying outdoor conditions.



BASELAYER

DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



PROTECTIVE LAYER

SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.

PARTNERS



3M™

Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



DALETEC

Daletec is the trusted Norwegian producer of protective fabrics providing flame resistant solutions for workwear that protects against heat and flames, electric arc and other workplace hazards. Daletec fabrics are famous for their consistent high quality, comfort, extreme durability, and respected for delivering reliable production and environmentally friendly solutions.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.

PARTNERS



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.

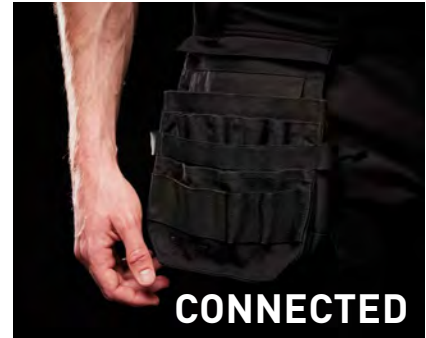


BLUESIGN®

Many certifications focus on the end-product but saying nothing about substances used in the previous stages of production. BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

HH CONNECT™

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem.

How to extend the bottom hem of your HH Workwear pants:



1
If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



2
From the inside of the pant, rip the top thread carefully, as to not tear the garment



3
Remove the thread completely and pull the hem to reveal the additional material

2-WAY STRETCH VS 4-WAY STRETCH

Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.

CARING FOR YOUR HELLY TECH® GARMENTS

Taking care of your Helly Tech® garments are vital to the life of the product. Washing them will remove contaminating substances such as oils, dirt and salt from the surface and restore the surface tension of the fabric, allowing the membrane to perform at its best for years to come.

Unsure of when it's time to wash your garment, here are a few signs to look for:

- If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.
- If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.
- If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

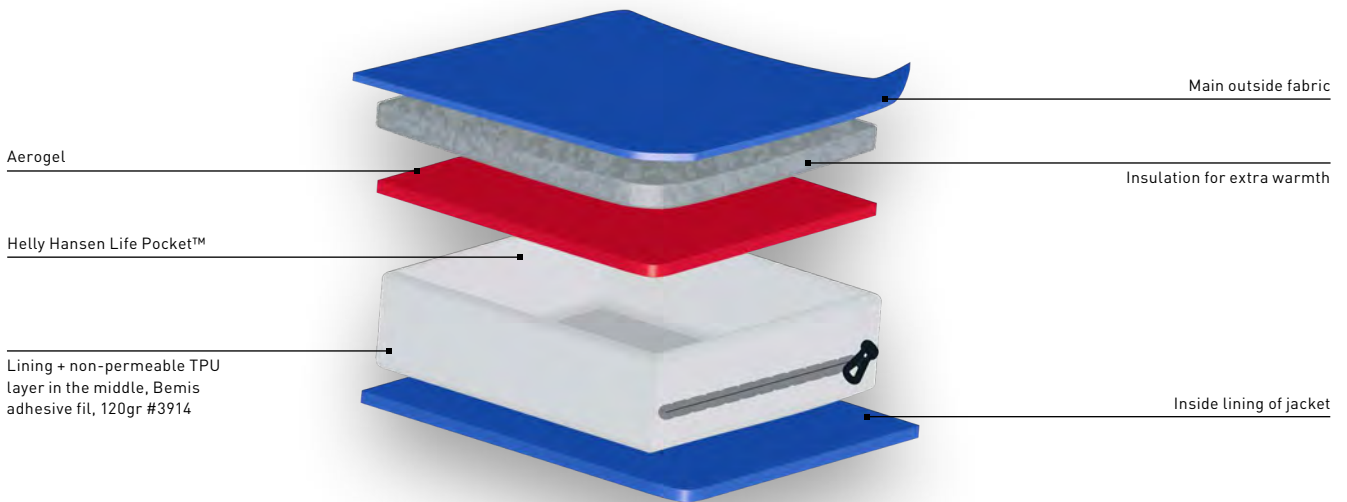
1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.



WASHING INSTRUCTIONS

WASH	☐
Do not wash	☒
Hand Wash	☒
Machine Washable	☐
Machine Washable, Synthetics cycle	☒
Machine Washable, Gentle/Wool wash	☒
100% Wool, Wool wash	☉
Mixed wool, Wool wash	☉
Wash Cold, 30°C	☒☒☒
Wash warm, 40°C	☒☒☒
Wash hot, 50°C	☒☒☒
Wash hot, 60 °C	☒☒☒
Wash hot, 70°C	☒☒☒
Wash hot, 95°C	☒☒☒
IRON	☐
Iron at any temperature and steam	☐
Iron, low temperature – max 110°C/230°F	☐
Iron, medium temperature – max 150°C/300°F	☐
Iron, high Temperature – max 200°C/390°F	☐
Do not Iron	☒
No steam	☒
DRY	☐
Dry Normal, low heat	☐
Dry Normal, Medium heat	☐
Dry Normal, High heat	☐
Dry Normal, No heat	●
Do not tumble dry	☒
Tumble Dry, any heat	☐
Tumble Dry, Low permanent press	☐

DRY (CONT.)	☐
Tumble Dry, Medium Permanent press	☐
Tumble Dry, Low delicate	☐
Tumble Dry, any heat and any permanent press	☐
Tumble Dry, Delicate/Gentle	☐
Hang to dry	☐☐
Hang to dry, in the shade	☐☐
Dry Flat	☐☐
Dry flat, in the shade	☐☐
No direct sunlight	☐
Do not wring to dry	☒
DRY CLEAN	○
Dry clean	○
Any solvent	⊙
Any solvent except tetrachloroethylene	⊙
Petroleum solvent only	⊙
Wet Cleaning	⊙
Short cycle	○
No steam finishing	⊖
Reduced moisture	⊖
Low heat	⊖
Do not dry Clean	☒
Do not wet clean	☒
BLEACH	△
Bleaching Allowed	△
Chlorine bleaching allowed	△
Do not bleach	☒
Do not use Chlorine Bleach	☒

US STANDARDS

RELATED TO HELLY HANSEN WORKWEAR



ANSI/ISEA 107-15

HIGH VISIBILITY CLOTHING

ANSI 107 addresses clothing intended to provide visibility of the wearer under both daytime and nighttime conditions. The standard sets requirements for the minimum area and color performance of fluorescent background materials for daytime visibility. The standard also sets minimum requirements for reflective striping, which provides nighttime visibility when illuminated by vehicle headlights or other light sources. Three garment classes are established based on the respective areas of fluorescent background and reflective striping materials. Two levels of photometric performance are also based on the brightness and intensity of the reflected light of the reflective striping. The above icon is used to show compliance of Helly Hansen products with this standard. The garment class and photometric level are shown below the icon and standard citation in this catalog.



ASTM F6413

FLAME RESISTANCE TEST METHOD

ASTM D6413 is the preferred test method for demonstrating material flame resistance performance for flame-resistant clothing. The test measures the time a material will continue to burn (called "afterflame time") and the damaged length (called "char length") when a cut edge of the material is vertically exposed to a 1½ inch high methane flame for 12 seconds. The test method does not set specific acceptance criteria. However, the general industry practice and use of this test method in other flame-resistant clothing standards are to accept materials that show afterflame times of 2 seconds or less, and char lengths of 6 inches or less, without evidence of melting or dripping by the material under these test conditions. When flame resistance claims are made for Helly Hansen products, the icon shown above is used.



ASTM 2733

STANDARD SPECIFICATION FOR FLAME RESISTANT RAIN GEAR FOR PROTECTION AGAINST FLAME HAZARDS

This specification establishes applicable test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and suggested purchasing information for rain gear for use by workers who are potentially exposed to industrial hydrocarbon fires or other petrochemical fire hazards.



ASTM F2302

FLAME AND HEAT RESISTANT CLOTHING

*WITHDRAWN STANDARD

ASTM F2302 is designed to set minimum performance criteria for protective clothing where other specialized standards do not apply. The specification requires minimum flame resistance using the ASTM D6413 test method (described below) and heat resistance, as based on an International test method, ISO 17493. The specification requires that clothing materials show no more than a 2-second after flame and 6-inch char length when tested to ASTM D6413. For heat resistance, materials can not ignite, melt, drip, or separate, or shrink more than 10% when placed in an oven for 5 minutes at 500°F. Reusable garment materials are tested new and after 10 cycles of laundering. Helly Hansen product meeting this standard are identified with the icon shown above.

WARNING: Products that show acceptable afterflame and/or heat resistance per ASTM F2302 are not intended for direct flame contact or for prolonged high heat exposure. These products will not protect against all flame and heat exposures. Conduct a hazard and risk assessment to determine the suitability of this product for your application.



NFPA 2112-2012

STANDARD ON FLAME-RESISTANT GARMENTS FOR PROTECTION OF INDUSTRIAL PERSONNEL AGAINST FLASH FIRE

This standard specifies the minimum performance requirements and test methods for flame-resistant fabrics and components and the design and certification requirements for garments for use in areas at risk from flash fires. This standard shall provide minimum requirements for the design, construction, evaluation, and certification of flame resistant garments for use by industrial personnel, with the intent of not contributing to the burn injury of the wearer, providing a degree of protection to the wearer, and reducing the severity of burn injuries resulting from short-duration thermal exposures or accidental exposure to flash fires.

US STANDARDS



NFPA 70 E

ELECTRICAL WORK SAFETY REQUIREMENTS

NFPA 70E is related to the National Electrical Code and addresses electrical safety requirements for employee workplaces that encompass electrical conductors and equipment installed within or on buildings and adjacent areas and for the supply of electricity. Chapter 1 of the standard addresses safety-related work practices including gloves, sleeves footwear, head protection, face and eye protection, and protective apparel. Specific requirements are provided for wearing of clothing resistant to flash flame where possible exposure to electrical arc occurs. Clothing for body protection must meet ASTM F1506 (textile clothing) or ASTM F1891 (rainwear). Selection criteria are based on a hazard/risk category by task with ratings ranging from 1 to 4.

A separate table specifies different types of PPE for each hazard/risk category. For example, FR clothing consisting of a long-sleeved shirt pants, coverall, jacket, parka, or rainwear is required for hazard/risk categories 1 through 4. Arc flash suits are required for hazard/risk categories 3 and 4 in addition to arc-rated shirts and pants. NFPA 70E is primarily an end user standard, which does not specifically address clothing certification or labeling. Nevertheless, manufacturers can claim compliance with the standard according to one of the referenced hazard/risk categories by meeting the respective referenced clothing standard and then indicating the hazard/risk category consistent with the product's performance.



ASTM F1891

ELECTRICAL ARC PROTECTIVE RAINWEAR

ASTM F1891 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and labeling for rain wear used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The specification includes requirements for material insulation during a simulated electrical arc exposure. In this test, the measured arc thermal protective value (ATPV) must be greater than 5 calories per square centimeter. Rainwear materials are also evaluated for flame resistance, strength, and water penetration resistance. Rainwear seams are also evaluated for water penetration resistance.



ASTM F1506

ELECTRICAL ARC TEXTILE BASED PROTECTIVE CLOTHING

ASTM F1506 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, and labeling for textile-based apparel used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The garment material is tested for insulation during a simulated electrical arc exposure.

The test measures the energy required to cause a second degree burn, which is called an arc thermal protective value (ATPV). Garment materials are also tested for flame resistance, physical strength, colorfastness and laundry shrinkage. Helly Hansen products meeting this standard are shown with the above icon.

STANDARDS & ELECTRICAL TERMINOLOGY

Arc Rating - is a value that describes a materials performance when exposed to an electrical arc discharge. It is expressed in cal/cm² and can be derived from either the ATPV (Arc Thermal Performance Value) or the Ebt (Breakopen Threshold Energy) whichever is lower.

ATPV - Arc Thermal Performance Value is defined as the incident energy that results in a 50% probability of the onset of a second degree burn.

Ebt - Breakopen Threshold Energy is defined as the incident energy on a material or material system that results in a 50% probability of breakopen.

HAF - Heat Attenuation Factor is the percentage of total energy that the fabric has prevented from reaching the panel sensors.



EN 13758-2:2003+A1:2006

SOLAR UV PROTECTIVE PROPERTIES

Prolonged exposure of the skin to the sun can produce both short- and long-term skin damage. UVA and UVB radiation can be significantly reduced by proper clothing. The level of protection varies considerably and is dependent on many factors, such as fabric properties and garment design. The protection may be reduced if garment is stretched, wet or sweaty.

CHEMICAL COMPATIBILITY

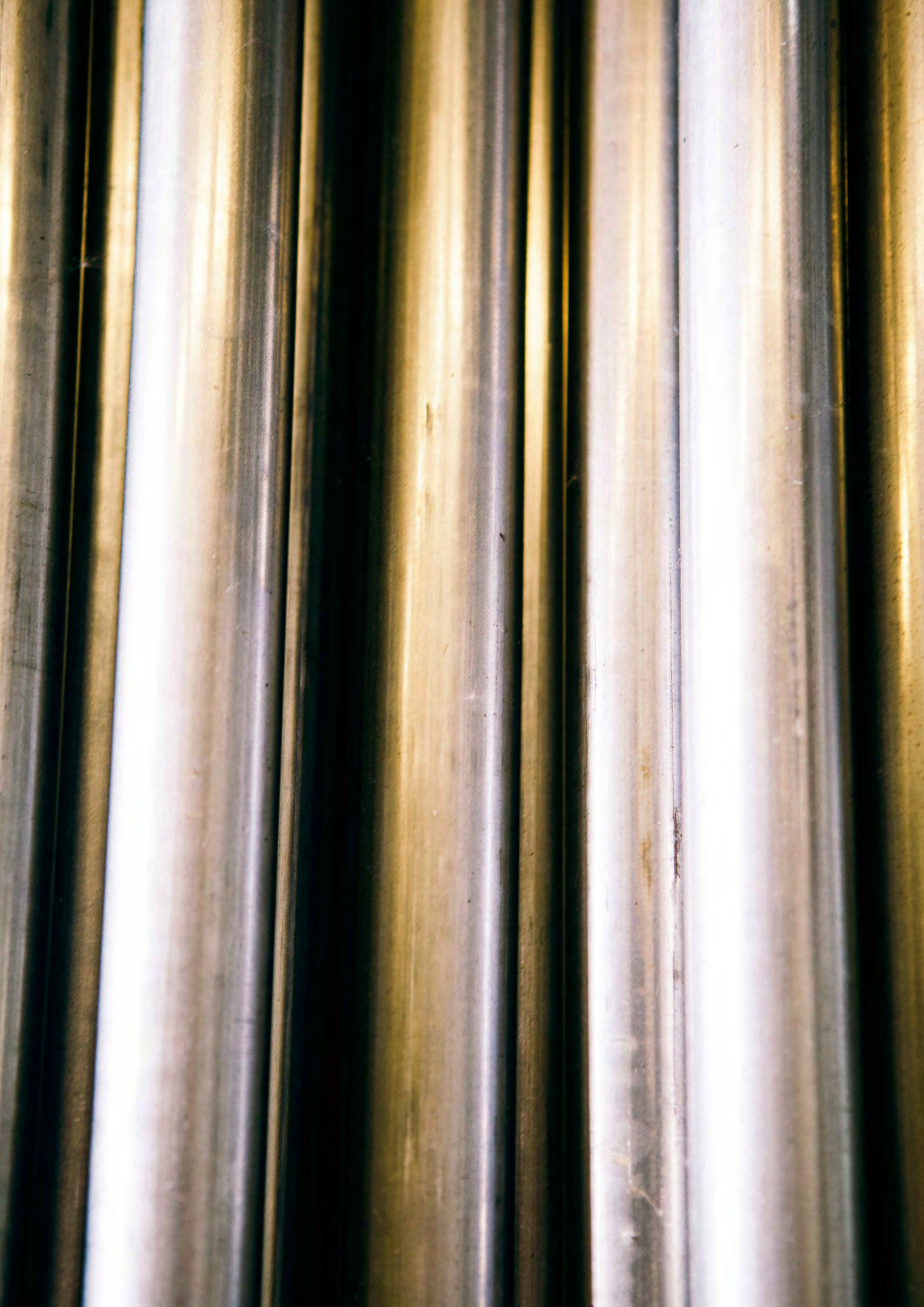
The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

	PVC	PU		PVC	PU		PVC	PU
Acetaldehyde	●	●	Diocetyl phthalate	●	●	Methylhydrazine	●	●
Acetic acid, 30%	●	●	Dioxane	●	●	Mineral oil	●	●
Acetic acid, glacial	●	●	Epichlorohydrin	●	●	Monoethanolamine	●	●
Acetone	●	●	Ethyl acetate	●	●	Morpholine	●	●
Acetonitrile	●	●	Ethyl alcohol	●	●	Naptha	●	●
Acrylic acid	●	●	Ethyl benzene	●	●	Nitric acid, 10%	●	●
Acrylonitrile	●	●	Ethyl cellosolve	●	●	Nitric acid, 30-70%	●	●
Ammonium hydroxide, <70%	●	●	Ethyl ether	●	●	Nitric acid, <70%	●	●
Ammonium hydroxide, conc.	●	●	Ethyl formate	●	●	Nitrobenzene	●	●
Ammonium sulfate	●	●	Ethylene dichloride	●	●	Nitropropane	●	●
Amyl acetate	●	●	Ethylene glycol	●	●	Octane	●	●
Aniline	●	●	Ethylene oxide	●	●	Octyl alcohol	●	●
Benzaldehyde	●	●	Ferric chloride	●	●	Oleic acid	●	●
Benzene	●	●	Formaldehyde	●	●	Oxalic acid	●	●
Benzyl alcohol	●	●	Formic acid	●	●	Palmitic acid	●	●
Benzyl chloride	●	●	Furfural	●	●	Pentane	●	●
Butane	●	●	Gasoline, unleaded	●	●	Perchloric acid, conc.	●	●
Butyl acetate	●	●	Gluteraldehyde	●	●	Perchloroethylene	●	●
Butyl cellosolve	●	●	Glycerine	●	●	Phenol	●	●
Butylamine	●	●	Heptane	●	●	Phosphoric acid, conc.	●	●
Butyraldehyde	●	●	Hexachlorocyclopentadiene	●	●	Picric acid	●	●
Butyric Acid	●	●	Hexane	●	●	Polychlorinated biphenyls	●	●
Calcium chloride	●	●	Hydrazine	●	●	Potassium cyanide	●	●
Calcium hypochloride	●	●	Hydrobromic acid	●	●	Potassium dichromate	●	●
Carbon disulfide	●	●	Hydrochloric acid, >70%	●	●	Potassium hydroxide	●	●
Carbon tetrachloride	●	●	Hydrochloric acid, 30-70%	●	●	Propane	●	●
Carbonic acid	●	●	Hydrochloric acid, 10-30%	●	●	b-Propriolactone	●	●
Chloroacetone	●	●	Hydrofluoric acid, 48%	●	●	Propyl acetate	●	●
Chlorobenzene	●	●	Hydrogen peroxide, 30%	●	●	Propyl alcohol	●	●
Chloroform	●	●	Hydroquinone	●	●	Propylene oxide	●	●
Chromic acid	●	●	Hylene	●	●	Sodium hydroxide, 30-70%	●	●
Citric acid	●	●	Isoamyl acetate	●	●	Sodium hydroxide, 70%	●	●
Coconut oil	●	●	Isobutyl alcohol	●	●	Sodium hypochlorite	●	●
Copper chloride	●	●	Isooctane	●	●	Sodium thiosulfate	●	●
Copper sulfate	●	●	Isopropanolamine	●	●	Stearic acid	●	●
Cottonseed oil	●	●	Isopropyl alcohol	●	●	Sulfuric acid, <30%	●	●
Cyclohexane	●	●	Isopropyl ether	●	●	Sulfuric acid, 30-70%	●	●
Cyclohexanol	●	●	Isopropylamine	●	●	Sulfuric acid, >70%	●	●
Cyclohexanone	●	●	Kerosene	●	●	Tannic acid	●	●
Detergent/soaps	●	●	Lactic acid	●	●	Tetrahydrofuran	●	●
Diacetone alcohol	●	●	Lauric acid	●	●	Tin chloride	●	●
Dibenzyl ether	●	●	Linseed oil	●	●	Toluene	●	●
Dibutyl phthalate	●	●	Maleic acid	●	●	Toluene diisocyanate	●	●
Diethanolamine	●	●	Malic acid	●	●	Trichloroethylene	●	●
Diethylamine	●	●	Methyl acetate	●	●	Tricresyl phosphate	●	●
Diisobutyl ketone	●	●	Methyl alcohol	●	●	Triethanolamine	●	●
Diisopropylamine	●	●	Methyl cellosolve	●	●	Turpentine	●	●
Dimethyl formamide	●	●	Methyl ethyl ketone	●	●	Urea	●	●
Dimethyl sulfoxide	●	●	Methyl isobutyl ketone	●	●	Vinyl acetate	●	●
Dimethylamine	●	●	Methylene chloride	●	●	Xylene	●	●

- Chemical not expected to degrade work wear material
- **CAUTION** - Chemical not expected to degrade material but is skin toxic or suspect/actual carcinogen; consider alternative suit design and material
- **WARNING** - CHEMICAL WILL DEGRADE WORK WEAR MATERIAL
- No data is available to rate material.

The data provided in this chemical-material compatibility guide are based on recommendations from the 3rd edition for the "Guidelines for the Selection of Chemical Protective Clothing," ACGIH, Cincinnati, 1987. Helly Hansen makes no warranties regarding the use of this information.

The end user must conduct a hazard assessment based on the conditions of use and determine the suitability of appropriate protective clothing on a case-by-case basis. Permeation or penetration testing against the chemical(s) of interest may be required to determine the barrier effectiveness of the material.







TRADES



KENSINGTON

71345 KENSINGTON WINTER JACKET

\$270.00



991

COLORS
991 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester -
133g/m² in body, 80 g/m² in sleeves and hood

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional
- PrimaLoft® BLACK Eco
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





71437 KENSINGTON WINTER CONSTRUCTION PANT \$280.00

HELLY TECH®
PROFESSIONAL



YKK®



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Reinforcement: 100% Polyamide Cordura® fabric - 210 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 80 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- HH Connect™ Compatible Pocket Solution
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Plastic covered metal buttons
- Hand pockets with YKK® zipper
- Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details



71080 KENSINGTON SHELL JACKET

\$230.00

HELLY TECH®
PROFESSIONAL



YKK®



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- AMANN threads - German quality
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



72158 KENSINGTON FLEECE JACKET

\$150.00

YKK®



COLORS

930 GREY MELANGE

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester



930

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product



73232 KENSINGTON LIFALOFT VEST

\$140.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 75 g/m²
Secondary fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²
Insulation: 70% Polypropylene, 30% Polyester - 80 g/m²

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74230 KENSINGTON HOODED SOFTSHELL JACKET \$145.00



990 481

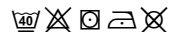
COLORS
481 CAMO, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74231 KENSINGTON SOFTSHELL JACKET

\$125.00



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



CHELSEA EVOLUTION

NEW STYLE AVAILABLE FALL 2025

NEW

71341

CHELSEA EVOLUTION 2.0 WINTER JACKET

\$260.00

HELLY TECH®
PROFESSIONAL

YKK®

AMANN
threads

CORDURA®

bluesign®

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester (Recycled) - 232g/m²

Reinforcement: 100% Polyester - 396g/m²

Lining: 86% Polyester, 14% Elastane

Insulation: 100% Polyester (Recycled) - 133g/m²

in body & 80g/m² in sleeves and 40g/m² in collar and hood

WATERPROOF/BREATHABILITY

20.000/15.000



990

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- PrimaLoft® BLACK Eco
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Hand pockets with brushed lining
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW

71141 CHELSEA EVOLUTION 2.0 SHELL JACKET \$250.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 232g/m²
Reinforcement: 100% Polyester - 396g/m²
Lining: 86% Polyester, 14% Elastane

WATERPROOF/BREATHABILITY
20.000/15.000

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW

74142 CHELSEA EVOLUTION 2.0 INSULATED SOFTSHELL JACKET \$190.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester - 64g/m²
Secondary Main Fabric: 94% Polyester, 6% Elastane - 290g/m²
Insulation: 100% Polyester (Recycled)

- AMANN threads
- YKK® Zipper
- High collar for comfort
- No shoulder seams
- Softshell fabric in selected areas
- Downfeel recycled blowable insulation
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper



77555 CHELSEA EVOLUTION BRZ CARGO PANT \$155.00



991 591

COLORS
591 NAVY, 991 BLACK

SIZES
30/30 - 44/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





NEW STYLE AVAILABLE FALL 2025

NEW

77459 CHELSEA CLASSIC CNCT PANT

\$90.00



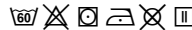
990

COLORS
990 BLACK

SIZES
30/30 - 44/32

FABRIC
Shell: 79% Cotton, 21% Polyester

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Delivered with HH CONNECT™ Essential 3 Pocket
- Reflective design details



NEW STYLE AVAILABLE FALL 2025

NEW

77458 W CHELSEA CLASSIC CNCT PANT

\$90.00



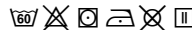
990

COLORS
990 BLACK

SIZES
30/30 - 44/32

FABRIC
Shell: 79% Cotton, 21% Polyester

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Delivered with HH CONNECT™ Essential 3 Pocket
- Reflective design details



NEW STYLE AVAILABLE FALL 2025

NEW

79482 CNCT ESSENTIAL POCKET 3

\$22.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamider

- YKK® Zipper
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Reinforcement fabric
- Nylon webbing
- Multiple storage options and tool compartments
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW

77621 CHELSEA CLASSIC CARGO PANT

\$75.00



990

COLORS
990 BLACK

SIZES
30/30 - 44/32

FABRIC
Main fabric: 100% Polyester - 152g/m²

- YKK® Zipper
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons



NEW STYLE - CC.991 AVAILABLE SPRING 2025,
CC.591 & 932 AVAILABLE FALL 2025

NEW

79345 EVO ZIP HOODIE

\$95.00



991 591 932

COLORS
591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m²

- YKK® Zipper
- AMANN threads
- Rib-knit around collar for improved comfort
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo



NEW STYLE - CC.991 AVAILABLE SPRING 2025,
CC.591 & 932 AVAILABLE FALL 2025

NEW

79346 EVO HOODIE

\$85.00



991 932 591

COLORS
591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m²

- AMANN threads
- Rib-knit around collar for improved comfort
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo





NEW STYLE - CC.991 AVAILABLE SPRING 2025,
CC.591 & 932 AVAILABLE FALL 2025

NEW

79343 EVO SWEATSHIRT

\$65.00



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 330g/m²

- AMANN threads
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo



991 591 932



CC.932 & 991 AVAILABLE SPRING 2025,
CC.591 AVAILABLE FALL 2025

79242 EVO LONGSLEEVE

\$40.00



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m²

- AMANN threads
- Rib-knit at center front for improved comfort
- Raised Workwear logo



991 932 **591**



CC.932 & 991 AVAILABLE SPRING 2025,
CC.591 AVAILABLE FALL 2025

79246 EVO T-SHIRT

\$35.00



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m²

- AMANN threads
- Raised Workwear logo



991 **591** 932



AVAILABLE FALL 2025

NEW

79643 CHELSEA EVO WINTER INSULATED SOCK \$30.00



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell: 44% Polypropylene 33% Polyamide
21% Merino Wool 2% Elastane

- Mesh ventilation for added breathability
- Ankle Flex
- Lifa® fibers in heel & toe for added durability and moisture transportation





TECH

NEW STYLE AVAILABLE FALL 2025

NEW

79232 TECH HOODED MIDLAYER

\$160.00



COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

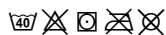
FABRIC

Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 590 930



CC.590 & 990 AVAILABLE SPRING 2025
 CC.450 & 930 AVAILABLE FALL 2025

NEW

72380 TECH MIDLAYER

\$140.00



COLORS
 450 DARKEST SPRUCE, 590 NAVY, 930 GREY
 MELANGE, 990 BLACK

SIZES
 XS-4XL

FABRIC
 Main Fabric: 100% Polyester (Recycled) -
 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 930 590 450



CC.590 & 990 AVAILABLE SPRING 2025
 CC.450 AVAILABLE FALL 2025

NEW

72381 W TECH MIDLAYER

\$140.00



COLORS
 450 DARKEST SPRUCE, 590 NAVY, 990
 BLACK

SIZES
 XS-4XL

FABRIC
 Main Fabric: 100% Polyester (Recycled) -
 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 450 590



79248 TECH POLO

\$70.00

COLORS
 591 NAVY, 901 WHITE, 931 MID GREY, 951
 EBONY, 991 BLACK

SIZES
 XS-4XL

FABRIC
 Main fabric: 100% Polyamide - 190 g/m²

- UPF 40+ fabric
- Buttoned front placket
- Slit split
- Extra button included



991 951 931 901 591





79249 TECH T-SHIRT

\$55.00



COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

• UPF 40+ fabric

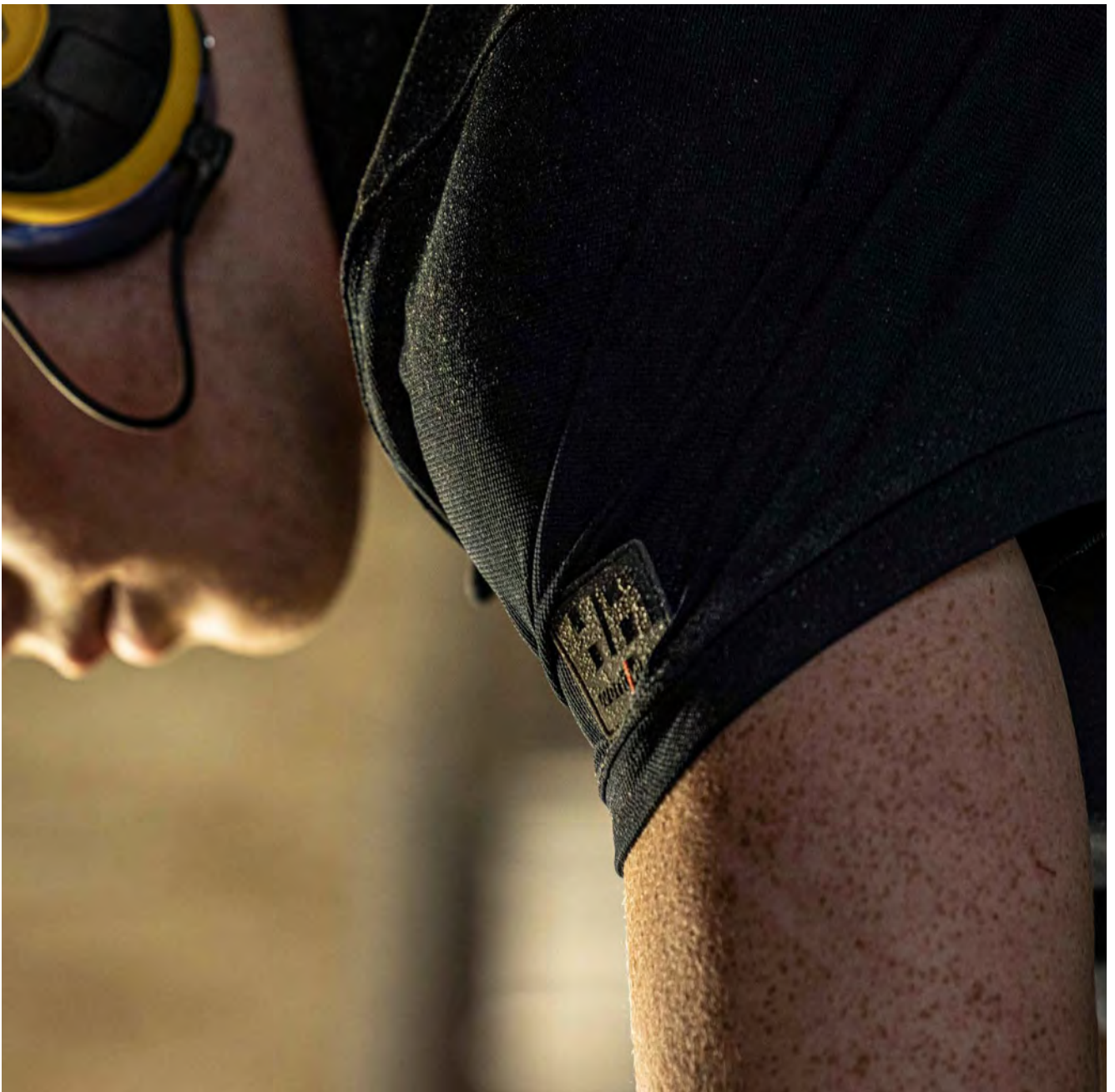
SIZES

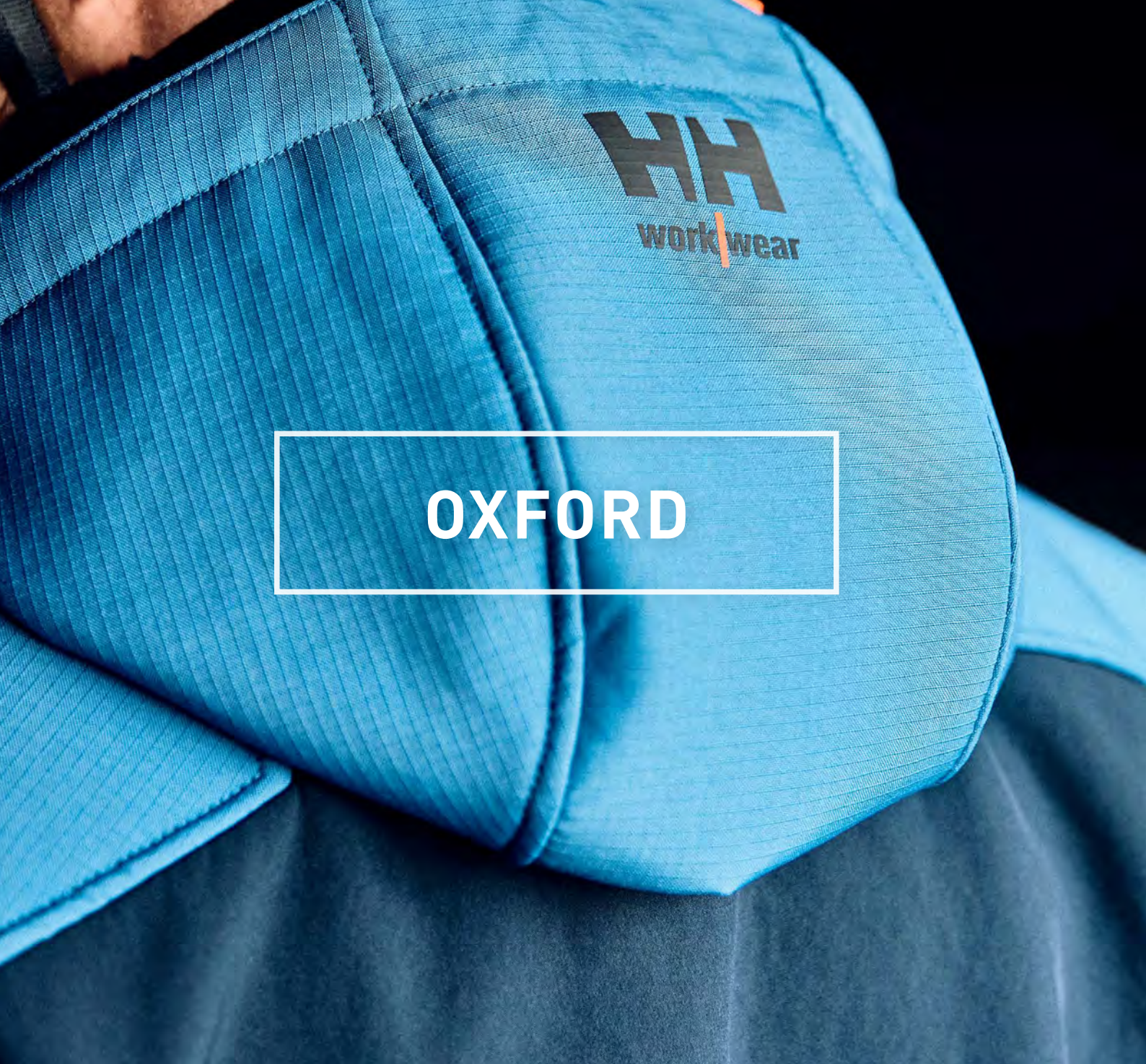
XS-4XL

FABRIC

Main fabric: 100% Polyamide - 190 g/m²

991 951 931 901 591





OXFORD

73290 OXFORD WINTER JACKET

\$200.00



COLORS

474 SPRUCE/DARKEST SPRUCE, 595 NAVY/
STONE BLUE, 590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²
Secondary Main fabric: 65% Polyester, 35%
Cotton - 310 g/m²
Insulation: 80% Recycled Polyester, 20%
Polyester - 100 g/m² in body & 80 g/m² in
sleeves

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



474

990

590

595





71290 OXFORD SHELL JACKET

\$190.00



476 990 590 558

COLORS

476 DARKEST SPRUCE, 558 STONE BLUE,
590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

- Helly Tech® Performance fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hems
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71191 OXFORD SHELL BIB

\$190.00



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester - Shell 2: 100%
Polyamide
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

10,000/10,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- Cordura® reinforcement fabric
- YKK ZIPPER
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details
- Solution Dyed Lining



74291 OXFORD WINTER SOFTSHELL JACKET

\$150.00



990 590 474

COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY,
990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 94% Polyester, 6% Elastane
Shell 2: 100% Polyester

WATERPROOF/BREATHABILITY

8.000/5.000

- YKK ZIPPER
- AMANN threads - German quality
- Pile fleece lining
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details



74290 OXFORD HOODED SOFTSHELL JACKET \$140.00



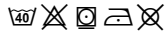
COLORS
 474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES
 S-4XL

FABRIC
 Main fabric: 100% Polyamider - 385 g/m
 Secondary main fabric: 100% Polyester - 325 g/m²

WATERPROOF/BREATHABILITY
 5.000/5.000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



72097 OXFORD LIGHT FLEECE JACKET \$85.00

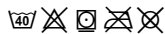


COLORS
 590 NAVY, 970 DARKGREY, 990 BLACK

SIZES
 XS-4XL

FABRIC
 Main fabric: 100% Recycled Polyester - 159 g/m²

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



77406 OXFORD 4X CONSTRUCTION PANT \$165.00



990

COLORS
 990 BLACK

SIZES
 30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
 Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK® Zipper
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details





77417 OXFORD 4X WORK PANT

\$145.00



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77409 OXFORD 4X CARGO PANT

\$130.00



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details
- PFC-free



77561 OXFORD BIB

\$155.00



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK® Zipper
- AMANN threads - German quality
- 2-way stretch fabric
- Chest pocket with fastener closure
- Hand pockets
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77467 OXFORD CONSTRUCTION PANT

\$125.00



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
 Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77468 OXFORD WORK PANT

\$115.00



990 590

COLORS

590 NAVY, 990 BLACK

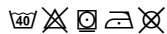
SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
 Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



77466 OXFORD PANT

\$100.00



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
 Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos





AVAILABLE FALL 2025

NEW

79645 OXFORD WINTER INSULATED SOCK

\$20.00



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 34% Polyamide 32% Acrylic 32%
Merino Wool 2% Elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle Flex





LUNA

71304 W LUNA WINTER JACKET

\$270.00

HELLY TECH®
PROFESSIONAL

LIFE
POCKET™

PROTECTOR

YKK®

AMANN
SYSTEMS



990

COLORS

990 BLACK

SIZES

XS-2XL

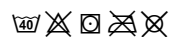
FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20%
Polyester - 133g/m² in body, 80 g/m² in
sleeves and hood.

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71240 W LUNA SHELL JACKET

\$230.00



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRICMain fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester**WATERPROOF/BREATHABILITY**

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74240 W LUNA SOFTSHELL JACKET

\$125.00



990

COLORS

990 BLACK

SIZES

XS-2XL

FABRICMain fabric: Face: 92% Polyester, 8%
Elastane - 305 g/m²**WATERPROOF/BREATHABILITY**

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



77594 W LUNA BRZ CARGO PANT

\$155.00



990

COLORS

990 BLACK

SIZES

4/W26L30-18/W38L32

FABRICShell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK® Zipper
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



77482 W LUNA CONSTRUCTION PANT

\$125.00



990

COLORS

990 BLACK

SIZES

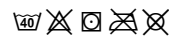
4/W26L30-18/W38L32

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin

Shell 2: 65% Polyester, 35% Cotton

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77483 W LUNA PANT

\$100.00



990

COLORS

990 BLACK

SIZES

4/W26L30-18/W38L32

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin

Shell 2: 65% Polyester, 35% Cotton

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Rib-knit at bottom sleeve and hem
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos





MANCHESTER

NEW COLOR AVAILABLE FALL 2025

71342 MANCHESTER 2.0 WINTER JACKET

\$150.00

HELLY TECH®
PROTECTION



COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY

5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



590

990



71463 MANCHESTER 2.0 WINTER PANT

\$100.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



71261 MANCHESTER 2.0 SHELL JACKET

\$140.00



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

CIS Compatible
72095, 72096, 74086

- Helly Tech® Protection fabric
- Fully seam sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- CIS compatible style
- bluesign® product



AVAILABLE IN FALL 2025

NEW

71460 MANCHESTER 2.0 PRO SHELL PANT

\$100.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Hand pockets with YKK® zipper
- Fully taped construction
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details





71461 MANCHESTER 2.0 SHELL PANT

\$90.00

HELLY TECH® PROTECTION YKK



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Adjustable waist
- Elastic waist
- Product is compatible with suspenders
- Elastic Bottom Hem
- Reflective design details
- bluesign® product



70127 MANCHESTER RAIN JACKET

\$110.00

HELLY TECH® PROTECTION YKK



990

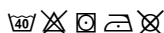
COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- Helly Tech® Protection fabric
- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



70427 MANCHESTER RAIN PANT

\$70.00

HELLY TECH® PROTECTION



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- Helly Tech® Protection fabric
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



74085 MANCHESTER 2.0 SOFTSHELL JACKET

\$105.00



990 950 919 590 229

COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



74086 MANCHESTER 2.0 SOFTSHELL VEST

\$95.00



990 950 910 590 220

COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

CIS Compatible
71261, 71185

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- CIS compatible style
- bluesign® product
- PFC-free



72096 MANCHESTER 2.0 FLEECE JACKET

\$95.00



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

CIS Compatible
71261, 71185

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style





72095 MANCHESTER 2.0 FLEECE VEST

\$70.00



COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



990

590

CIS Compatible
71261, 71185



77526 MANCHESTER PANT

\$65.00



COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Opening for ruler
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



990

590



77544 MANCHESTER SHORTS

\$55.00



COLORS

590 NAVY, 990 BLACK

SIZES

W28-48

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- ID card loop
- Reflective design details



990

590



AVAILABLE IN FALL 2025

NEW

79646 MANCHESTER SOCK 3-PACK

\$20.00



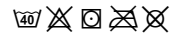
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COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell 71% Cotton 26% Polyamide 3%
Elastane

- Mesh ventilation for added breathability
- Ankle Flex





WOMEN'S MANCHESTER

NEW COLOR AVAILABLE FALL 2025

71343 W MANCHESTER 2.0 WINTER JACKET

\$150.00



COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



590

990



71464 W MANCHESTER 2.0 WINTER PANT

\$100.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



71262 W MANCHESTER 2.0 SHELL JACKET

\$140.00



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

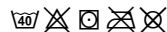
SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

CIS Compatible
72093, 72094, 74242

- Helly Tech® Protection fabric
- Fully Seam Sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- bluesign® product
- CIS compatible style



71462 W MANCHESTER 2.0 SHELL PANT

\$90.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

- Helly Tech® Protection fabric
- Fully Seam Sealed
- Elastic waist
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Reflective details
- Elastic bottom hem
- bluesign® product



74241 W MANCHESTER 2.0 SOFTSHELL JACKET \$105.00

YKK

**COLORS**

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



990 950 919 590 229

**74242 W MANCHESTER 2.0 SOFTSHELL VEST \$95.00**

YKK

**COLORS**

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

CIS Compatible
71262

- Softshell fabric with membrane and DWR
- AMANN threads - German quality
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free
- CIS compatible style



990 950 910 590 220

**72094 W MANCHESTER 2.0 FLEECE JACKET \$95.00**

YKK

**COLORS**

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

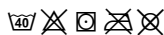
Main fabric: 100% Polyester (Recycled) - 320 g/m²

CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



990 590



72093 W MANCHESTER 2.0 FLEECE VEST

\$70.00



990 590



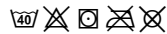
COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester (Recycled) - 320 g/m²

CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



77532 W MANCHESTER PANT

\$65.00



990 590



COLORS
590 NAVY, 990 BLACK

SIZES
26/30-38/32

FABRIC
Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details



77536 W MANCHESTER SHORTS

\$55.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
4/W26-18/W38

FABRIC
Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK® Zipper
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Opening for ruler
- Plastic covered metal buttons
- ID card loop
- Reflective design details









HI VIS



71389 POTSDAM JACKET ANSI

\$180.00



369

269

COLORS
269 ORANGE/CHARLCOAL, 369 YELLOW/
CHARCOAL

SIZES
XS-6XL

FABRIC
Outer Shell: 100% Oxford Polyester – 200 g/m2
Contrast Color: 100% Oxford Nylon – 140 g/m2
Lining: 100% Nylon

CERTIFICATION
ANSI/SEA 107-2015 Type R Class 3

- HELLY TECH® PERFORMANCE
- 3M materials
- Fully taped construction
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper
- Chest pocket with YKK® zipper
- Napoleon pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- YKK® zipper for underarm ventilation
- Adjustable bottom hem
- Embellishment zipper



78074 POTSDAM INSULATOR JACKET

\$155.00



360

260

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-6XL

FABRIC
Main Outershell: 100% Polyester – 200 g/m2
Insulation: 100% Polyester – 120 g/m2

CERTIFICATION
ANSI/SEA 107-2015 Type R Class 3

- 3M materials
- Fully taped construction
- Brushed polyester inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs



71489 POTSDAM PANT ANSI

\$160.00



369

269

COLORS
269 ORANGE/CHARLCOAL, 369 YELLOW/
CHARCOAL

SIZES
2XS-6XL

FABRIC
Main Outershell: 100% Oxford Polyester – 200 g/m2
Contrast Color: 100% Oxford Nylon – 140 g/m2
Lining: 100% Nylon

CERTIFICATION
ANSI/SEA 107-2015 Class E

- HELLY TECH® PERFORMANCE
- 3M materials
- Back pocket with fastener closure
- Fully taped construction
- Hand pockets with YKK® zipper
- Adjustable bottom hem
- Elastic waist
- Detachable and elastic suspenders
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper
- bluesign® product



71332 ALTA WINTER JACKET

\$135.00



269 369

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²
 Secondary Main fabric: 100% Polyamide 145 g/m²
 Lining: 100% Polyester
 Insulation: 100% Polyamide - 120 g/m² in body, 100 g/m² in sleeves

CERTIFICATION

ANSI/ISEA 107-2015 Type R Class 3

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco 120g Insulation in Body & 100g in Sleeves
- YKK® Zipper
- Detachable hood
- Fully taped construction
- Adjustable hood with drawcord and fastener
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Embellishment zipper
- ID card loop
- Solution Dyed Lining



70445 ALTA WINTER PANT

\$100.00



369

COLORS

369 YELLOW

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²
 Secondary Main fabric: 100% Polyamide 145 g/m²
 Lining: 100% Polyester
 Insulation: 100% Polyamide - 100 g/m²

CERTIFICATION

ANSI/ISEA 107:2015 Class E

- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads - German quality
- PrimaLoft® BLACK Eco 100g
- Adjustable waist with drawcord
- Belt loops
- Fully taped construction
- Knee high boot zipper with storm flap & fastener closure
- Compatible with 79550 HH WW SUSPENDERS 2.0
- ID card loop
- Solution Dyed Lining



71071 ALTA SHELL JACKET

\$115.00



269 369

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester
 Shell 2: 100% Polyamide
 Lining: 100% Polyamide
 Lining 2: 100% Polyester

CERTIFICATION

ANSI/ISEA 107-2015 Type R Class 3

- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads - German quality
- Detachable hood
- Fully taped construction
- Adjustable hood with drawcord and fastener
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Embellishment zipper
- ID card loop



71442 ALTA SHELL PANT

\$95.00



369

COLORS
369 YELLOW

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyamide
145 g/m²
Lining: 100% Polyester

CERTIFICATION
ANSI/ISEA 107-15 Class E

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK® Zipper
- Fully taped construction
- Loop attachment on inside waistband for suspender integration
- Elastic waist
- Adjustable waist
- Product is compatible with suspenders
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- ID card loop



CC.360 AVAILABLE IN FALL 2025

70266 ALTA RAIN JACKET

\$115.00



360

260

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyurethane - 170 g/m²
, PU coating

CERTIFICATION
ANSI/ISEA 107-2015: Type R, Class 3,

- 3M materials
- YKK® Zipper
- Packable hood packs into collar
- Adjustable hood with drawcord
- Adjustable cuffs
- Ventilation opening in back



70570 ALTA RAIN BIB

\$115.00



360

260

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyurethane - 170 g/m²
, PU coating

CERTIFICATION
ANSI/ISEA 107-2015: Class E

- YKK® Zipper
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Knee high boot zipper



71316 ALNA POLAR PARKA CSA

\$400.00



990 260

COLORS

260 ORANGE , 990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester

Insulation body: 100% Polyester (Recycled)

Lining: 100% Polyester (Recycled)

Waterproof/Breathability

20.000/15.000

CERTIFICATION

Orange: CSA Z96-2022: Class 3, Level 2

Black: CSA Z96-2022: Class 1, Level 2

- Helly Tech® Professional
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



71516 ALNA POLAR BIB CSA

\$275.00



990 260

COLORS

260 ORANGE , 990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester

Insulation: 100% Polyester (Recycled)

Lining: 100% Polyester (Recycled)

Waterproof/Breathability

20.000/15.000

CERTIFICATION

If paired with 71316 (class 2, 260 Orange) jacket, this garment meets the requirements of CSA Z96-2022, Class 3

- Helly Tech® Professional
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



AVAILABLE IN FALL 2025

NEW

71277 ALTA 3-IN-1 JACKET CSA

\$360.00



950 369 260

COLORS

260 ORANGE , 990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyester (Recycled) - Lining 2: 100% Polyester

CERTIFICATION

Inner and outer jackets:

- Yellow, orange: CSA Z96-2022: Class 2, Level 2, Not FR. If paired with appropriate bottom, meet the requirements of Class 3
- Ebony: CSA Z96-2022: Class 1, Level 2, Not FR
- BC MOT
- Only outer jacket:
 - AATCC 127-2017(2018)
 - ASTM 96/E96M-16

- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads - German quality
- Detachable hood
- 3-in-1 Component insulation system
- Soft fleece in hand pockets
- Fully taped construction
- No shoulder seams
- Vertical and horizontal hood adjustment
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Dual hand pockets with brushed lining
- Hand pockets
- Waterfold pocket
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable waist
- ID card loop
- Radio loop



NEW COLOR AVAILABLE FALL 2025

71288 ALTA WINTER JACKET CSA

\$180.00



950 369 260

COLORS
260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Insulation: 100% Polyamide - 120 g. in body & 100 g. in sleeves.

CERTIFICATIONS
CSA Z96-2022 - CLASS 2, LEVEL 2
IF PAIRED WITH 71480, MEETS CSA Z96-2022, CLASS 3

WATERPROOF/BREATHABILITY
10,000/10,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK® Zipper
- Fully taped construction
- Detachable hood
- YKK® front zipper
- Hand pockets
- Adjustable bottom hem
- Radio loop
- ID card loop
- bluesign® product



NEW COLOR AVAILABLE FALL 2025

71480 ALTA WINTER BIB CSA

\$130.00



950 369 260

COLORS
260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

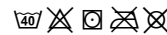
SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

CERTIFICATION
CSA-Z96-2015: CLASS 3, LEVEL 2 w/71288

WATERPROOF/BREATHABILITY
10,000/10,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK® Zipper
- Fully taped construction
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- Reflective design details
- One front pockets for easy organization
- bluesign® product



NEW COLOR AVAILABLE SPRING 2025

71088 ALTA SHELL JACKET CSA

\$150.00



950 369 260

COLORS
260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Lining: 100% Polyamide

CERTIFICATION
CSA Z96-2022: Class 2, Level 2

WATERPROOF/BREATHABILITY
10,000/10,000

- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads - German quality
- Fully taped construction
- Adjustable hood with drawcord and fastener
- Detachable hood
- Brushed polyester inside collar
- Chest pockets with YKK® zipper
- Hand pockets
- Adjustable cuffs
- Adjustable bottom hem
- ID card loop
- Reflective design details
- bluesign® product





NEW COLOR AVAILABLE SPRING 2025

71443 ALTA SHELL BIB CSA

\$115.00



950 369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.

CERTIFICATION

CSA Z96-2022: Class 2, Level 2
When paired with jacket 71088 (class 2), this garment meets CSA Z96-2022, Class 3.

WATERPROOF/BREATHABILITY

10.000/10.000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK® Zipper
- Fully taped construction
- Chest pocket with fastener closure
- Adjustable bottom hem
- Elastic suspenders
- Reflective design details
- bluesign® product
- Solution Dyed Main Fabric
- Solution Dyed Lining



70261 ALTA RAIN JACKET CSA

\$115.00



360 260

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coating

CERTIFICATION

CSA Z96-2015: Class 2, Level 2

- 3M reflex
- Waterproof fabric and construction
- Stretch Fabric
- Packable hood with draw cord adjustment at front
- Drawcord Adjustable Waist
- 2 Front Pockets
- Adjustable Cuffs with Snap Closure
- Storm Flap



70620 WAVERLEY PACKABLE STORMSUIT

\$225.00



360

COLORS

360 EN471 YELLOW

SIZES

S-5XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester

CERTIFICATION

CSA Z96-2015: Class 2, Level 2
Class 3 when using both jacket and pant
BC MOT

- YKK ZIPPER
- AMANN threads - German quality
- Hand pockets with snap button closure
- Packable product
- Detachable hood
- Adjustable waist with snap button closure
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- bluesign® product



79883 CLASSIC REVERSIBLE BEANIE

\$23.00



990 970

COLORS

970 DARK GREY/ORANGE, 990 BLACK/YELLOW

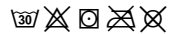
- Knitted beanie
- Reversible design
- Water repellent fiber

SIZES

STD

FABRIC

Shell: 95% Polyester (Recycled), 4% Polyamide, 1% Elastane



79528 HH LOGO WEBBING BELT

\$24.00



360 290

COLORS

290 DARK ORANGE, 360 YELLOW

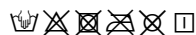
- Full stretch
- Buckle with HH WW logo
- Width: 1.5"

SIZES

STD

FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch
Twill



WOMENS HI VIS

NEW COLOR AVAILABLE FALL 2025

71289 W ALTA WINTER JACKET CSA

\$180.00



950 369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK ZIPPER
- Fully taped construction
- Vertical and horizontal hood adjustment
- Detachable hood
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable bottom hem
- Embellishment zipper
- Radio loop
- Reflective design details
- ID card loop
- bluesign® product



NEW COLOR AVAILABLE FALL 2025

71483 W ALTA WINTER BIB CSA

\$130.00



950 369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide - Insulation body: 100% Polyester (Recycled)

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2020: Class E

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK ZIPPER
- Fully taped construction
- YKK® front zipper
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- Reflective design details
- One front pockets for easy organization
- bluesign® product



NEW COLOR AVAILABLE SPRING 2025

71089 W ALTA SHELL JACKET CSA

\$150.00



950 369 260

COLORS
260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester - Lining: 100% Polyamide

CERTIFICATION
CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® zippers
- Chest pockets with YKK® zipper
- Hand pockets
- Adjustable bottom hem
- Embellishment zipper
- ID card loop
- Radio loop



NEW COLOR AVAILABLE SPRING 2025

71444 W ALTA SHELL PANT CSA

\$115.00



950 369 260

COLORS
260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester - Lining: 100% Polyamide - Insulation body: 100% Polyester (Recycled)

CERTIFICATION
CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- YKK® zippers
- Loop attachment on inside waistband for suspender integration
- Elastic waist
- Plastic covered metal buttons
- Adjustable bottom leg with snap buttons
- Reflective design details
- bluesign® product



79883 CLASSIC REVERSIBLE BEANIE

\$23.00



990 970

COLORS
970 DARK GREY/ORANGE, 990 BLACK/YELLOW

SIZES
STD

FABRIC
Shell: 95% Polyester (Recycled), 4% Polyamide, 1% Elastane

- Knitted beanie
- Reversible design
- Water repellent fiber





79528 HH LOGO WEBBING BELT

\$24.00

COLORS
290 DARK ORANGE, 360 YELLOW

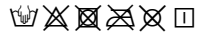
- Full stretch
- Buckle with HH WW logo
- Width: 1.5"

SIZES
STD

FABRIC
Main fabric: 96% Cotton, 4% Spandex Stretch
Twill



360 290







RAINWEAR



HELLY TECH

NEW STYLE AVAILABLE FALL 2025

NEW 71141 CHELSEA EVOLUTION 2.0 SHELL JACKET \$250.00



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 232g/m²
Reinforcement: 100% Polyester - 396g/m²
Lining: 86% Polyester, 14% Elastane

WATERPROOF/BREATHABILITY
20.000/15.000

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



990





71080 KENSINGTON SHELL JACKET

\$230.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- AMANN threads - German quality
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71240 W LUNA SHELL JACKET

\$230.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71290 OXFORD SHELL JACKET

\$190.00



476 990 590 558

COLORS
476 DARKEST SPRUCE, 558 STONE BLUE,
590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 255 g/m²

WATERPROOF/BREATHABILITY
10.000/10.000

- Helly Tech® Performance fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71191 OXFORD SHELL BIB

\$190.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester - Shell 2: 100% Polyamide
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
15,000/15,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- Cordura® reinforcement fabric
- YKK ZIPPER
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details
- Solution Dyed Lining



71261 MANCHESTER 2.0 SHELL JACKET

\$140.00



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

CIS Compatible
72095, 72096, 74086

- Helly Tech® Protection fabric
- Fully seam sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- CIS compatible style
- bluesign® product



AVAILABLE IN FALL 2025

NEW

71460 MANCHESTER 2.0 PRO SHELL PANT

\$100.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Hand pockets with YKK® zipper
- Fully taped construction
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details





71461 MANCHESTER 2.0 SHELL PANT

\$90.00



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Adjustable waist
- Elastic waist
- Product is compatible with suspenders
- Elastic Bottom Hem
- Reflective design details
- bluesign® product



71262 W MANCHESTER 2.0 SHELL JACKET

\$140.00



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

CIS Compatible
72093, 72094, 74242

- Helly Tech® Protection fabric
- Fully Seam Sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- bluesign® product
- CIS compatible style



71462 W MANCHESTER 2.0 SHELL PANT

\$90.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5,000/5,000

- Helly Tech® Protection fabric
- Fully Seam Sealed
- Elastic waist
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Reflective details
- Elastic bottom hem
- bluesign® product



70127 MANCHESTER RAIN JACKET

\$110.00

HELLY TECH®
PROTECTION

YKK



990

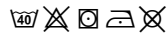
COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



70427 MANCHESTER RAIN PANT

\$70.00

HELLY TECH®
PROTECTION



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- Helly Tech® Protection fabric
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener





GALE



NEW COLOR AVAILABLE IN SPRING 2025

70282 GALE RAIN JACKET

\$105.00



COLORS
290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990 590 480 **471** 290



NEW COLOR AVAILABLE IN SPRING 2025

70485 GALE RAIN PANT

\$70.00



990 590 480 **471** 290

COLORS
290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

- Adjustable waist
- Adjustable bottom leg with snap buttons

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²



NEW COLOR AVAILABLE IN SPRING 2025

70582 GALE RAIN BIB

\$95.00



990 590 480 **471** 290

COLORS
290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²



70286 W GALE RAIN JACKET

\$105.00



990 590 480

COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

SIZES
XS-2XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²





70486 W GALE RAIN PANT

\$70.00



990 590 480

COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

- Adjustable waist
- Adjustable bottom leg with snap buttons

SIZES
XS-2XL

FABRIC
Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²





PU

70149 IMPERTECH LONG COAT

\$100.00



770

COLORS
770 GREEN BROWN

SIZES
S-4XL

FABRIC
PU w/knit backing, 220g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- 3/4 Length
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested





70317 IMPERTECH SANITATION JACKET

\$75.00



590

COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m²

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Attached hood with elastic for added protection
- Generously cut jacket with raglan sleeves
- Elastic on wrists for snug fit
- Over flap front closure with plastic snaps
- Back cape for ventilation
- MicroWeld™ seam construction
- Front zip with snap storm flap
- Blood Borne Pathogen tested



70417 IMPERTECH SANITATION BIB

\$75.00



590

COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m²

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- High-waisted, functional bib pant
- Elastic at ankles for added protection
- Adjustable elastic suspenders
- Chest pocket with hook-and-loop closure on right side
- Snap adjustment at hem and waist
- MicroWeld™ seam construction
- Blood Borne Pathogen tested



70187 WEST COAST JACKET

\$130.00



992

COLORS
992 BLACK/DARK ORANGE

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated, 100% Polyester - 220g/m²

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



70206 ROAN ANORAK

\$100.00



399

COLORS

399 OCHRE/CHARCOAL

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 220 g/m² - PVC coating

- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder



NEW STYLE AVAILABLE IN SPRING 2025

70186 VOSS COAT

\$95.00



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coated

- YKK® Zipper
- Packable hood packs into collar
- Adjustable hood with drawcord
- YKK® front zipper
- Adjustable cuffs
- Ventilation opening in back
- Reflective design details



70180 VOSS RAIN JACKET

\$75.00



990 590 310

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coated

- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details





70480 VOSS RAIN PANT

\$45.00



990

590

310

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

- Elastic at waist
- Adjustable bottom leg with snap buttons
- Reflective details

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coated





PVC

70129 MANDAL JACKET

\$52.00



590 480 310 290

COLORS
 290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons

SIZES
 S-4XL (310 & 480: XS-6XL)

FABRIC
 Main fabric: 100% Polyester 410 g/m², PVC coated





70529 MANDAL BIB

\$52.00



590 480 310 290

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons

SIZES

S-4XL (310 & 480: XS-6XL)

FABRIC

Main fabric: 100% Polyester 410 g/m², PVC coated



70429 MANDAL PANT

\$50.00



480 310

COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

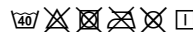
- Elastic at waist
- Adjustable hem with snap button closure

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester 410 g/m², PVC coated



70215 PROCESSING JACKET

\$52.00



900

COLORS

900 WHITE

SIZES

S-4XL

FABRIC

Main fabric: PVC Coated 100% Polyester-410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



70525 PROCESSING BIB PANT

\$52.00



900

COLORS
900 WHITE

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated 100% Polyester-
410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- Adjustable elastic suspenders



79816 SVOLVÆR SOU'WESTER

\$25.00



310

COLORS
310 LIGHT YELLOW

SIZES
S/55-56-2XL/63-64

FABRIC
Main fabric: 100% Polyester - 410 g/m² -
PU coated

- Lining
- Ear flaps
- Chin strap





COMMERCIAL FISHING

70283 STORM RAIN JACKET

\$185.00



COLORS

299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- YKK® Zipper
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Inside stash pockets
- Neoprene cuffs



990

480

299



70583 STORM RAIN BIB

\$130.00



990 480 299

COLORS
299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- YKK® Zipper
- AMANN threads - German quality
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Elastic suspenders



70300 HIGHLINER JACKET

\$135.00



490

COLORS
490 DARK GREEN

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated 100% Cotton - 450 g/m²

- Adjustable hood with drawcord
- Buttoned front placket
- Double front storm flap



70500 HIGHLINER BIB

\$135.00



490

COLORS
490 DARK GREEN

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated 100% Cotton - 450 g/m²

- Symmetrically cut bib can be reversed to be worn back-to-front for extended wear
- Adjustable heavy duty suspender
- Generously cut with side gusset for easy entry
- MicroWeld seam construction









WINTER

HH
workwear

HELLY HANSEN

71362 BIFROST WINTER PARKA

\$500.00



990

COLORS
990 BLACK

SIZES
2XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation body: 100% Recycled Polyester
Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester - 200 g/m²

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Vertical and horizontal hood adjustment
- Detachable hood and Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort



71316 ALNA POLAR PARKA CSA

\$400.00



990 260

COLORS
260 ORANGE , 990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester
Insulation body: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

Waterproof/Breathability
20.000/15.000

CERTIFICATION
Orange: CSA Z96-2022: Class 3, Level 2
Black: CSA Z96-2022: Class 1, Level 2

- Helly Tech® Professional
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



71516 ALNA POLAR BIB CSA

\$275.00



990 260

COLORS
260 ORANGE , 990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester
Insulation: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

Waterproof/Breathability
20.000/15.000

CERTIFICATION
If paired with 71316 (class 2, 260 Orange) jacket, this garment meets the requirements of CSA Z96-2022, Class 3

- Helly Tech® Professional
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm





71345 KENSINGTON WINTER JACKET

\$270.00



991

COLORS
991 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 133g/m² in body, 80 g/m² in sleeves and hood

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional
- PrimaLoft® BLACK Eco
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71437 KENSINGTON WINTER CONSTRUCTION PANT \$280.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Reinforcement: 100% Polyamide Cordura® fabric - 210 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 80 g/m²

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- HH Connect™ Compatible Pocket Solution
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Plastic covered metal buttons
- Hand pockets with YKK® zipper
- Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details



71304 W LUNA WINTER JACKET

\$270.00



990

COLORS
990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood.

WATERPROOF/BREATHABILITY
20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



NEW STYLE AVAILABLE FALL 2025

NEW

71341 CHELSEA EVOLUTION 2.0 WINTER JACKET \$260.00



990

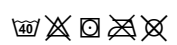
COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 232g/m²
Reinforcement: 100% Polyester - 396g/m²
Lining: 86% Polyester, 14% Elastane
Insulation: 100% Polyester (Recycled) - 133g/m² in body & 80g/m² in sleeves and 40g/m² in collar and hood

WATERPROOF/BREATHABILITY
20.000/15.000

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- PrimaLoft® BLACK Eco
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Hand pockets with brushed lining
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



73290 OXFORD WINTER JACKET \$200.00



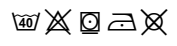
474 990 590 595

COLORS
474 SPRUCE/DARKEST SPRUCE, 595 NAVY/STONE BLUE, 590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 255 g/m²
Secondary Main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



76201 BERG JACKET \$160.00



990 979 130

COLORS
130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

SIZES
S-3XL (990: XS-3XL)

FABRIC
Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves

- YKK® Zipper
- No shoulder seams
- Detachable hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- ID card loop
- Reflective design details





76400 BERG PANT

\$140.00



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 120 g/m²

- YKK® Zipper
- Hand pockets with YKK® zipper
- Adjustable bottom hem
- Elastic waist
- Detachable and elastic suspenders
- Broad center back belt loop for extra stability and strength
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- ID card loop



NEW COLOR AVAILABLE FALL 2025

71342 MANCHESTER 2.0 WINTER JACKET

\$150.00



590

990

HELLY TECH®
PROTECTION



YKK®

COLORS
590 NAVY, 990 BLACK

SIZES
XS-5XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



71463 MANCHESTER 2.0 WINTER PANT

\$100.00



990

HELLY TECH®
PROTECTION



YKK®

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



NEW COLOR AVAILABLE FALL 2025

71343 W MANCHESTER 2.0 WINTER JACKET

\$150.00



590

990

COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



71464 W MANCHESTER 2.0 WINTER PANT

\$100.00



990

COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



74291 OXFORD WINTER SOFTSHELL JACKET

\$150.00



990

590

474

COLORS
474 SPRUCE/DARKEST SPRUCE, 590 NAVY,
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 94% Polyester, 6% Elastane
Shell 2: 100% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- Pile fleece lining
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details







BASELAYER

HH
workwear

75106 HH LIFA MERINO CREWNECK

\$90.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene,
215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



75506 HH LIFA MERINO PANT

\$85.00



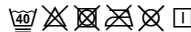
990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- Construction that prevents twist of the elastic band
- ZQ wool
- Solution Dyed Main Fabric



75210 W HH LIFA MERINO HALF ZIP

\$100.00



990

COLORS
990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa® Stay Warm Technology
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



75209 W HH LIFA MERINO CREWNECK

\$90.00



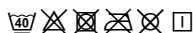
990

COLORS
990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



75520 W HH LIFA MERINO PANT

\$85.00



990

COLORS
990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- Construction that prevents twist of the elastic band
- ZQ wool
- Solution Dyed Main Fabric



79707 HH LIFA MERINO BALACLAVA

\$30.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



79705 HH LIFA MERINO BEANIE

\$30.00



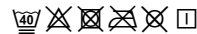
990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Double layer fabric
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



79706 HH LIFA MERINO NECK

\$27.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



75105 HH LIFA CREWNECK

\$55.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²

- LIFA®
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- bluesign® product
- Solution Dyed Main Fabric





75505 HH LIFA PANT

\$45.00



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²

- LIFA®
- Gusset in crotch for freedom of movement
- Flatlock seams for extra comfort
- Elastic in waist for perfect fit and freedom of movement
- bluesign® product
- Solution Dyed Main Fabric







FR

75091 FARGO 2.0 CREWNECK

\$140.00



560

COLORS

560 ROYAL BLUE

SIZES

XS-5XL

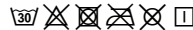
FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR (FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm2
Ebt: 8,3 cal/cm2
HAF: 79%
NFPA 70E

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs



75491 FARGO 2.0 PANT

\$140.00



560

COLORS

560 ROYAL BLUE

SIZES

XS-5XL

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR (FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm2
Ebt: 8,3 cal/cm2
HAF: 79%
NFPA 70E

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front



79896 FARGO 2.0 BALACLAVA

\$40.00



560

COLORS

560 ROYAL BLUE

SIZES

STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023
ASTM F1506-2020a
CAN/CGSB 155.20 - 2017 FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm2
Ebt: 8,3 cal/cm2
HAF: 79%
NFPA 70E

- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams





79897 FARGO 2.0 NECK

\$40.00



560

COLORS

560 ROYAL BLUE

SIZES

STD

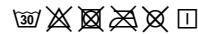
FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023
ASTM F1506-2020a
CAN/CGSB 155.20 - 2017 FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



79898 FARGO 2.0 TUQUE

\$40.00



560

COLORS

560 ROYAL BLUE

SIZES

STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023
ASTM F1506-2020a
CAN/CGSB 155.20 - 2017 FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams





A close-up photograph of a blue, textured fabric, likely a midlayer, with a zipper visible on the left side. The word "MIDLAYER" is centered in a white rectangular box.

MIDLAYER

JACKETS

NEW STYLE AVAILABLE FALL 2025

NEW

74142 CHELSEA EVOLUTION 2.0 INSULATED SOFTSHELL JACKET

\$190.00



990

590

YKK

AMANN

COLORS

590 NAVY, 990 BLACK

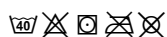
SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester - 64g/m²
 Secondary Main Fabric: 94% Polyester, 6%
 Elastane - 290g/m²
 Insulation: 100% Polyester (Recycled)

- AMANN threads
- YKK® Zipper
- High collar for comfort
- No shoulder seams
- Softshell fabric in selected areas
- Downfeel recycled blowable insulation
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper



NEW STYLE AVAILABLE FALL 2025

NEW

79232 TECH HOODED MIDLAYER

\$160.00



COLORS
590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 590 930



CC.590 & 990 AVAILABLE SPRING 2025
CC.450 & 930 AVAILABLE FALL 2025

NEW

72380 TECH MIDLAYER

\$140.00



COLORS
450 DARKEST SPRUCE, 590 NAVY, 930 GREY MELANGE, 990 BLACK

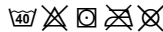
SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 930 590 450



CC.590 & 990 AVAILABLE SPRING 2025
CC.450 AVAILABLE FALL 2025

NEW

72381 W TECH MIDLAYER

\$140.00



COLORS
450 DARKEST SPRUCE, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



990 450 590



74290 OXFORD HOODED SOFTSHELL JACKET \$140.00



990

595

590



474

999

COLORS
474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyamider - 385 g/m
Secondary main fabric: 100% Polyester - 325 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74230 KENSINGTON HOODED SOFTSHELL JACKET \$145.00



990

481

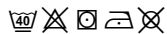
COLORS
481 CAMO, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74231 KENSINGTON SOFTSHELL JACKET \$125.00



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74240 W LUNA SOFTSHELL JACKET

\$125.00



990

COLORS

990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74085 MANCHESTER 2.0 SOFTSHELL JACKET

\$105.00



990 950 919 590 229

COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

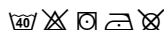
SIZES

XS-4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



74241 W MANCHESTER 2.0 SOFTSHELL JACKET

\$105.00



990 950 919 590 229

COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



72158 KENSINGTON FLEECE JACKET

\$150.00



930

COLORS
930 GREY MELANGE

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product



72096 MANCHESTER 2.0 FLEECE JACKET

\$95.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester (Recycled) - 320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71261, 71185



72094 W MANCHESTER 2.0 FLEECE JACKET

\$95.00



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester (Recycled) - 320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71262





72097 OXFORD LIGHT FLEECE JACKET

\$85.00



COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyester - 159 g/m²

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

970

590





HERITAGE PILE

72182 HERITAGE PILE ONE PIECE

\$185.00



COLORS
590 NAVY

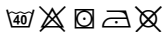
SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- 2-way YKK® zipper at front
- Elastic cuffs with thumbholes
- Ribbed bottom hem
- Elastic waist
- Recycled Content



590





72183 HERITAGE PILE HOODIE

\$145.00



COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content



590



72180 HERITAGE PILE JACKET

\$130.00



COLORS
590 NAVY

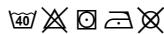
SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content



590



72181 HERITAGE PILE PANT

\$100.00



COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester (Recycled)

- Ribbed bottom hem
- Elastic waist
- Recycled Content



590



VESTS

73232 KENSINGTON LIFALOFT VEST

\$140.00

lifaLoft
by PRIMALOFT

YKK

AMANN
ZIPPER

COLORS

990 BLACK

SIZES

XS-4XL

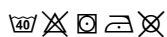
FABRIC

Main fabric: 100% Polyester - 75 g/m²
Secondary fabric: Face: 92% Polyester, 8%
Elastane - 305 g/m²
Insulation: 70% Polypropylene, 30%
Polyester - 80 g/m²

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990





74086 MANCHESTER 2.0 SOFTSHELL VEST

\$95.00



990 950 910 590 220

COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

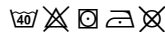
XS-4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

CIS Compatible
71261, 71185

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- CIS compatible style
- bluesign® product
- PFC-free



74242 W MANCHESTER 2.0 SOFTSHELL VEST

\$95.00



990 950 910 590 220

COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

CIS Compatible
71262

- Softshell fabric with membrane and DWR
- AMANN threads - German quality
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free
- CIS compatible style



72095 MANCHESTER 2.0 FLEECE VEST

\$70.00



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

CIS Compatible
71261, 71185

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



72093 W MANCHESTER 2.0 FLEECE VEST

\$70.00



990 590

COLORS
590 NAVY, 990 BLACK

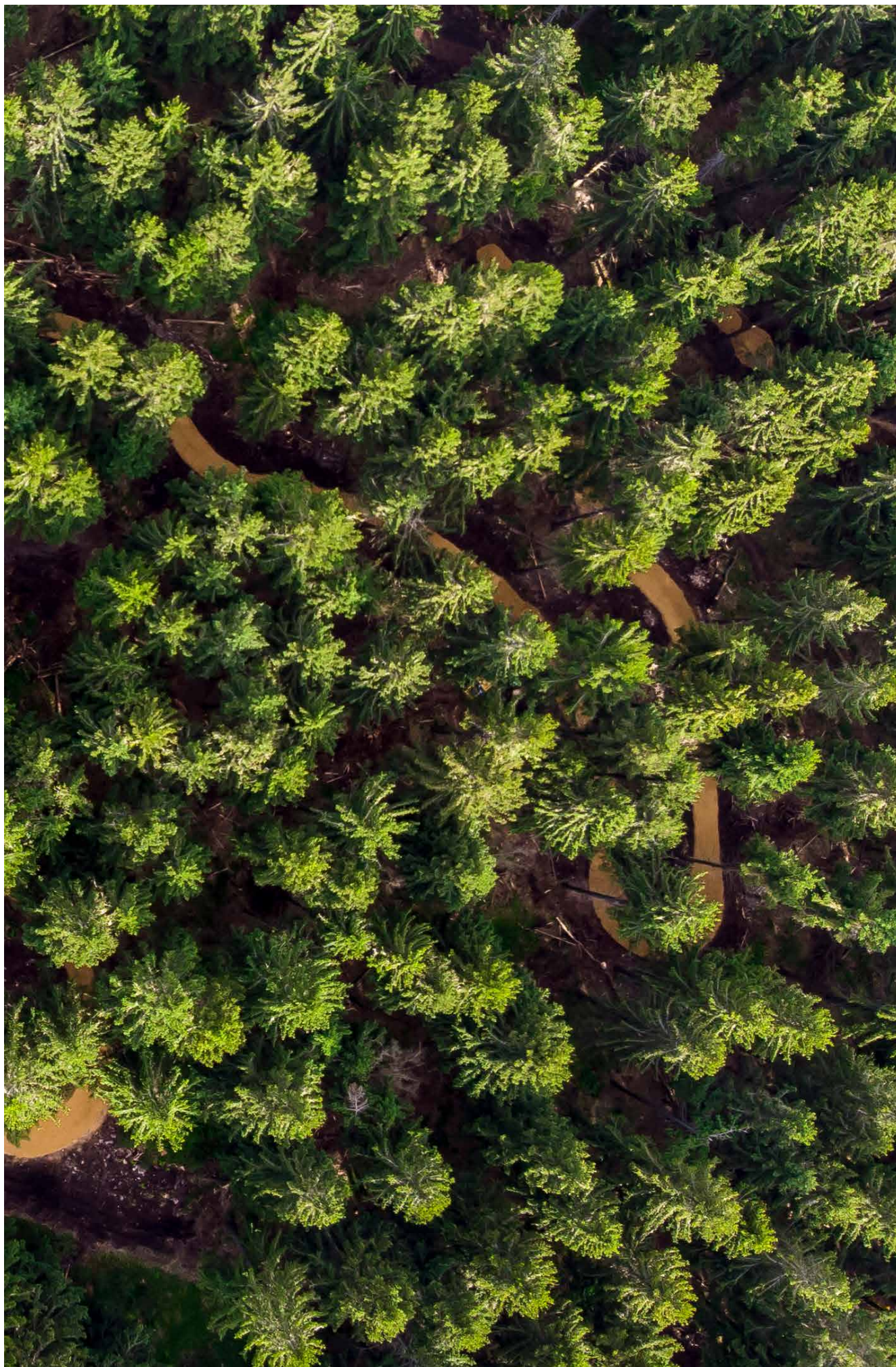
SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester (Recycled) -
320 g/m²

CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style









ACCESSORIES



HEADWEAR

NEW STYLE AVAILABLE FALL 2025

NEW

79760 WINTER TECH CAP

\$45.00

HELLY TECH®
WORKWEAR



COLORS
990 BLACK

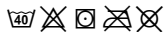
SIZES
S/M - L/XL

FABRIC
Shell: 100% Polyester (Recycled) - Lining:
100% Polyester (Recycled)

- HELLY TECH® PERFORMANCE
- Polartec®
- AMANN threads - German quality
- Soft fleece lining
- Reflective design details
- Elastic drawcord adjustment at the back of the head
- Removable and adjustable chin strap
- This product contains at least 50% Global Recycled Standard fibers, certified by IDFL (TE-99972454).
- bluesign® product



990



79802 CLASSIC LOGO CAP

\$33.00



780

590

481

440



991

990

COLORS

226 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

- One size fits most
- Full crown construction
- Snap back adjuster to give you the best fit

SIZES

STD

FABRIC

Main fabric: 100% Cotton, 150 g/m²



79816 SVOLVÆR SOU'WESTER

\$25.00



310

COLORS

310 LIGHT YELLOW

- Lining
- Ear flaps
- Chin strap

SIZES

S/55-56-2XL/63-64

FABRIC

Main fabric: 100% Polyester - 410 g/m² - PU coated



NEW COLORS WILL BE AVAILABLE FALL 2025

79812 CLASSIC WOOL CUFF BEANIE

\$45.00



991

971

591

COLORS

591 NAVY, 971 DARK GREY, 991 BLACK

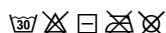
- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester



NEW COLOR AVAILABLE FALL 2025

79811 CLASSIC LOGO CUFF BEANIE

\$25.00



991 931 591 481 **240**

COLORS

240 LIGHT ORANGE, 481 ARMY GREEN, 591 NAVY, 931 GREY MELANGE, 991 BLACK

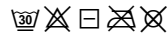
- Knitted beanie
- HH Workwear logo

SIZES

STD

FABRIC

99% Polyester (Recycled), 1% Elastane



NEW COLOR AVAILABLE FALL 2025

79883 CLASSIC REVERSIBLE BEANIE

\$23.00



990 **980** 970 670 590

COLORS

590 NAVY/LIGHT BLUE, 670 PINK/BLACK, 970 DARK GREY/ORANGE, 980 EBONY/RED, 990 BLACK/YELLOW

- Knitted beanie
- Reversible design
- Water repellent fiber

SIZES

STD

FABRIC

Shell: 95% Polyester (Recycled), 4% Polyamide, 1% Elastane



79705 HH LIFA MERINO BEANIE

\$30.00



990

COLORS

990 BLACK

- LIFA® MERINO
- Lifa Stay Warm technology
- Double layer fabric
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric

SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²



79707 HH LIFA MERINO BALACLAVA

\$30.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric



79706 HH LIFA MERINO NECK

\$27.00



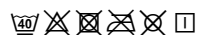
990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- LIFA® MERINO
- Lifa Stay Warm technology
- Flatlock seams for extra comfort
- ZQ wool
- Solution Dyed Main Fabric





BAGS

79579 KENSINGTON TROLLEY 95L

\$305.00

YKK

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 466 g/m²

- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 30.3" Width 16.5" Depth 15.9"
- 9 lbs 5 oz



990

79578 KENSINGTON TROLLEY 45L

\$240.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 466 g/m²

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 21.6" Width 14.9" Depth 11.8"
- 6 lbs 4.5 oz

NEW STYLE AVAILABLE SPRING 2025

NEW

79582 BARCODE BACKPACK 35L

\$175.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyester (Recycled)

- YKK® Zipper
- Carry on compatible on most airlines
- Dedicated padded laptop compartment
- adjustable and padded shoulder strap
- Air mesh on the back panel and shoulder straps for improved ventilation and comfort
- External side pocket
- Front pocket with zippered closure
- Helmet holder
- Large main compartment
- Main compartment is accessible through a large U-shaped opening
- Main compartment with internal zippered mesh pocket
- Top front pocket with soft fabric lining
- Water resistant main fabric
- Grab handle on top
- Reflective design details
- ID card loop
- Designed for embellishment
- Trolley Strap
- Height 19.7" Width 11.8" Depth 9.1"

NEW STYLE AVAILABLE SPRING 2025

NEW

79581 BARCODE BACKPACK 20L

\$140.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyester (Recycled)

- YKK® Zipper
- Carry on compatible on most airlines
- Dedicated padded laptop compartment
- adjustable and padded shoulder strap
- Air mesh on the back panel and shoulder straps for improved ventilation and comfort
- Elastic side pockets
- Front pocket with zippered closure
- Helmet holder
- Large main compartment
- Internal mesh pocket
- Top front pocket with soft fabric lining
- Water resistant main fabric
- Grab handle on top
- Reflective design details
- ID card loop
- Designed for embellishment
- Height 16.5" Width 10.6" Depth 6.7"

79583 WORK DAY BACKPACK

\$155.00



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 98% Polyester, 2% PVC

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 20.8" Width 13.0" Depth 7.1"
- 2 lbs. 10.3 oz

79572 HH DUFFEL BAG 50L

\$110.00



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 22.4" Width 11.8"

79573 HH DUFFEL BAG 70L

\$120.00



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 24.8" Width 13.4"

79574 HH DUFFEL BAG 90L

\$130.00



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 28.5" Width 14.2"



990

79575 HH DUFFEL BAG 120L

\$140.00



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 29.9" Width 15.7"



990



SOCKS

AVAILABLE FALL 2025

NEW

79641 MAGNI WINTER SOCK

\$30.00



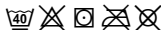
990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell: 44% Polypropylene 33% Polyamide
21% Merino Wool 2% Elastane

- Protected pre-heel & pre-toe with Nano Glide
- Ankle Flex
- Shinbone cushion protector
- Flex cones in pre-toe area
- Protected heel with nylon
- Primaloft® fiber



AVAILABLE FALL 2025

NEW

79643 CHELSEA EVO WINTER INSULATED SOCK \$30.00



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell: 44% Polypropylene 33% Polyamide
21% Merino Wool 2% Elastane

- Mesh ventilation for added breathability
- Ankle Flex
- Lifa® fibers in heel & toe for added durability and moisture transportation



AVAILABLE FALL 2025

NEW

79645 OXFORD WINTER INSULATED SOCK \$20.00



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 34% Polyamide 32% Acrylic 32%
Merino Wool 2% Elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle Flex



AVAILABLE IN FALL 2025

NEW

79646 MANCHESTER SOCK 3-PACK \$20.00



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell 71% Cotton 26% Polyamide 3%
Elastane

- Mesh ventilation for added breathability
- Ankle Flex

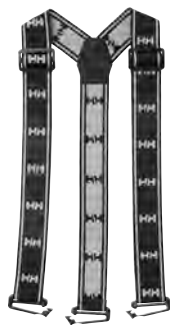




ACCESSORIES

79550 HH WW SUSPENDERS 2.0

\$27.00



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 65% Polyurethane, 35%
Polyamide

- Adjustable suspenders
- Embossed Helly Hansen WW logo
- Compatible with 70445 ALTA WINTER PANT and 71442 ALTA SHELL PANT

79528 HH LOGO WEBBING BELT

\$24.00

COLORS

290 DARK ORANGE, 360 YELLOW, 480 ARMY GREEN, 990 BLACK

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

SIZES

STD

FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch Twill



990 360 290 480



NEW STYLE AVAILABLE FALL 2025

NEW

79482 CNCT ESSENTIAL POCKET 3

\$22.00



COLORS

990 BLACK

- YKK® Zipper
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Reinforcement fabric
- Nylon webbing
- Multiple storage options and tool compartments
- bluesign® product

SIZES

STD

FABRIC

Shell: 100% Polyamider



990



79569 KNEEPAD STANDARD

\$16.00

COLORS

990 BLACK

- 240mm x 147mm x 20mm

SIZES

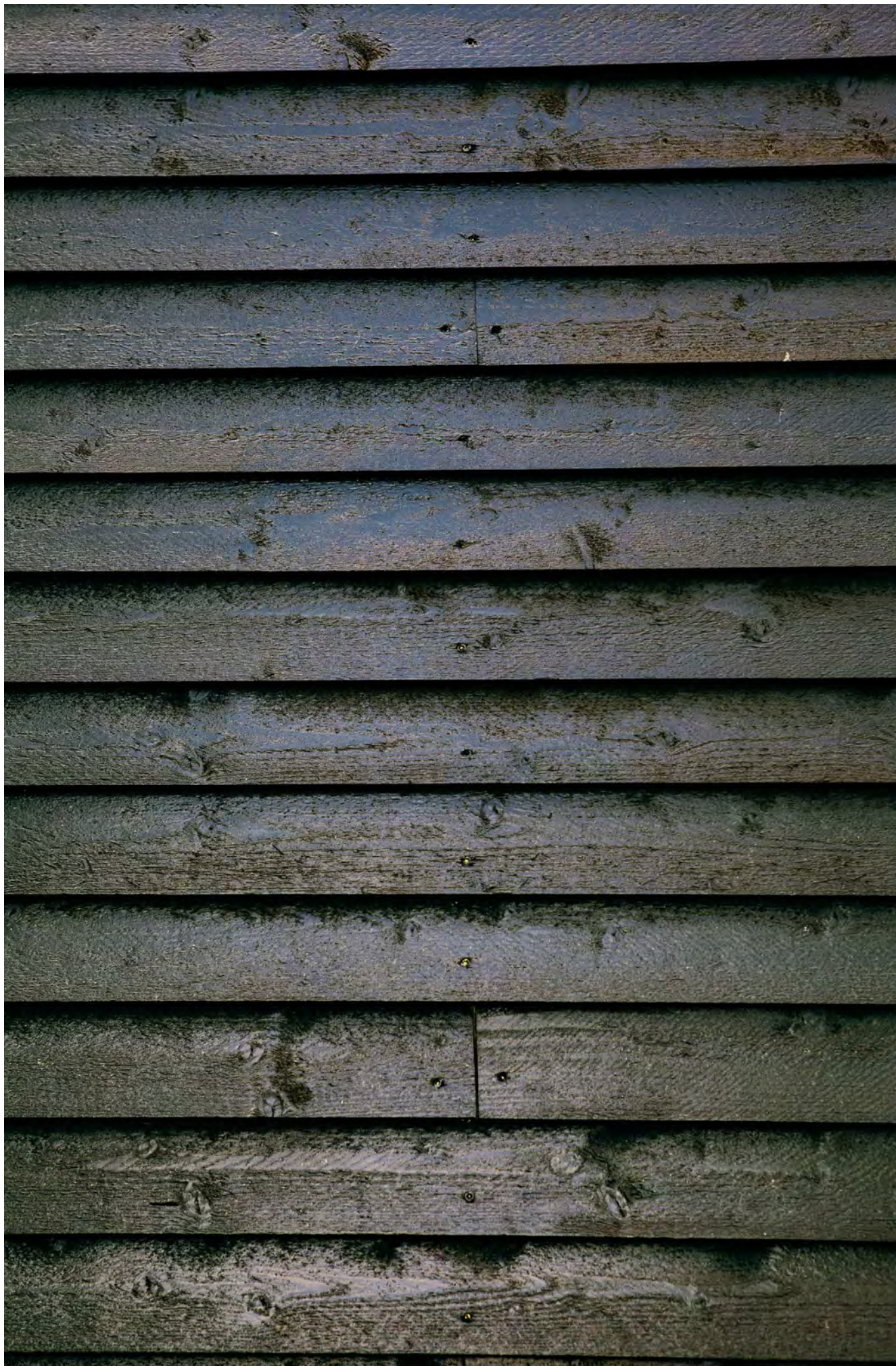
STD

FABRIC

100% PE foam



990





ESD

BOA

BOA

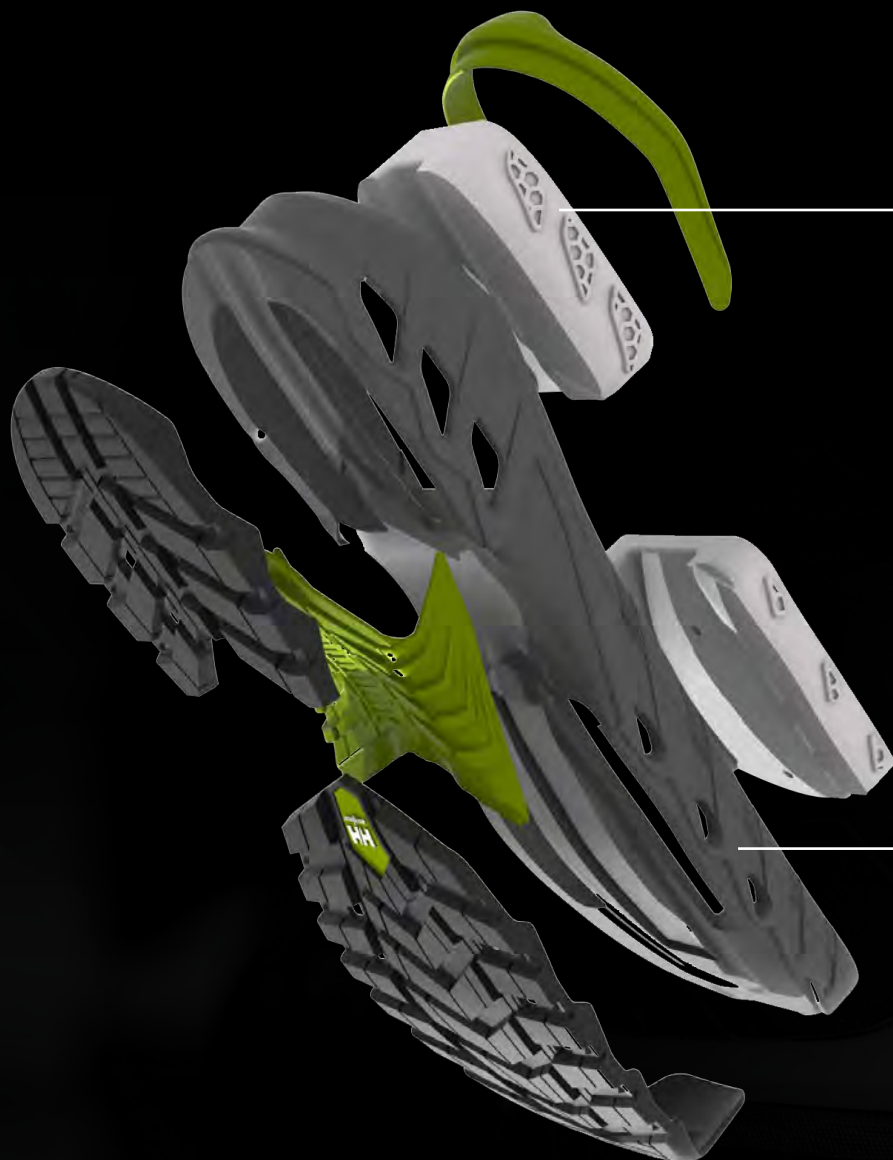


FOOTWEAR

HH DUAL-STRIDE

ENERGY STABILITY PERFORMANCE

A combination of high performance materials that work together for optimal cushioning, stability and energy return



ETPU

CUSHIONING AND ENERGY
RETURN WITH EVERY STEP

EVA

LIGHTWEIGHT STRUCTURE
AND STABILITY FOR
CONSISTENT COMFORT



BOA®

Dial in to fast, effortless, precision fit.

AGILITY AND SPEED

The BOA® Fit System enables faster, more powerful directional changes through a seamless connection between equipment and body.

POWER AND PRECISION

Power without compromising precision, the BOA® Fit System delivers more explosive action and unparalleled accuracy.

ENDURANCE AND HEALTH

Go further, faster and stronger. The BOA® Fit System saves energy by improving circulation and efficiency.

DURABILITY AND QUALITY

Engineered with high quality, durable materials, and rigorously field tested, the BOA® Fit System is guaranteed to perform in any environment.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



SOLARCORE®

Solarcore® is a materials technology company dedicated to developing the most advanced thermal solutions for consumer, commercial and government industries.

We took NASA's well known Aerogel technology and patented ways to infuse it into form factors that deliver best-in-class thermal efficiency, while also being easy to use and incorporate into preexisting product manufacturing.



DRI-BLAZE

DRI-BLAZE

Performance Fabrics with Natural Warmth
Insulation Yarns

- Unique Nylon yarns infused with coffee carbon that naturally captures body heat for greater warming results
- The carbon coffee in the fibers provide a natural antimicrobial property
- Provides maximum moisture management
- Coffee charcoal is eco-friendly and created by usage from waste of coffee bean shell residue*



YKK®

YKK®

Little parts. Big difference

High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



OrthoLite®
comfort foam insoles

ORTHOLITE

OrthoLite® is the leading manufacturer and supplier of OEM and open-cell foam insole technologies for the world's leading footwear brands.

TECH ICONS



COMPOSITE TOE PROTECTION



HELLY GRIP - XRC



ANTISTATIC PROPERTIES



HH® DUAL-STRIDE



SLIP RESISTANT OUTSOLE - SR



HELLY GRIP



HELLY GRIP - HRO



NON MARKING SOLE



HELLY TECH® WATERPROOF



ALUMINIUM TOE CAP



SLIP RESISTANT OUTSOLE - SRC



BIFROST WINTER TALL BOA HT EH

78459 / 990



\$325.00

COLORS

990 BLACK

SIZES

7-11, 12, 13, 14, 15 W

CERTIFICATIONS

ASTM F2892-24-EH SR

UPPER MATERIAL

Leather and Cordura® re/cor(TM) upper

BOA REPLACEMENT KIT

L+1 Side Mount Left & Right - 1000787

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

OUTSOLE

HELLYGRIP XRC Rubber

FEATURES / BENEFITS

- Molded TPU toe bumper
- Molded heel overlay
- Helly Tech® Waterproof Membrane
- Dri-Blaze® Lining combines nylon yarns with a coffee carbon that naturally captures body heat for additional warmth
- Solarcore® Sc_Foam - more warmth. Less Bulk. Based on the NASA developed Aerogel, SC_Foam is a thin, soft and flexible insulation that delivers enhanced thermal performance with less bulk.
- Primaloft® Gold Insulation - 400g
- Proven warmth down to -40c
- HH® DUAL-STRIDE Technology - Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
- Electrical Hazard Protection
- Dual BOA® Fit System - L+1
- Leather sourced from tanneries rated Silver or higher from the Leather Working Group

Heel Stack Height
25.2 mm

Toe Stack Height
11.7 mm

Toe Drop
13.5 mm

Lug Height
3 mm

WEIGHT
721g
1/2 pair size 9M



BIFROST WINTER TALL CT HT EH

78460 / 782



\$250.00

COLORS

782 DARK BROWN

SIZES

7-11, 12, 13, 14, 15 W

CERTIFICATIONS

ASTM F2413-24-1/C EH SR

UPPER MATERIAL

Leather with textile

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

OUTSOLE

HELLYGRIP XRC Rubber

FEATURES / BENEFITS

- Composite safety toe
- Electrical Hazard Protection
- Molded TPU toe bumper
- Molded heel overlay
- Helly Tech® Waterproof Membrane
- Dri-Blaze® Lining combines nylon yarns with a coffee carbon that naturally captures body heat for additional warmth
- Solarcore® Sc_Foam - more warmth. Less Bulk. Based on the NASA developed Aerogel, SC_Foam is a thin, soft and flexible insulation that delivers enhanced thermal performance with less bulk.
- Primaloft® Gold Insulation - 400g
- HH® DUAL-STRIDE Technology - Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.
- Metallic hardware
- Leather sourced from tanneries rated Silver or higher from the Leather Working Group

Heel Stack Height

25.2 mm

Toe Stack Height

11.7 mm

Toe Drop

13.5 mm

Lug Height

3 mm

WEIGHT

852g
1/2 pair size 9M



OSLO HIKER MID AL HT EH

78378 / 780 & 990



\$175.00

COLORS

780 DARK BROWN
990 BLACK

SIZES

7-11, 12, 13, 14, 15 M/W

CERTIFICATIONS

ASTM F2413-24-1/C EH SR

UPPER MATERIAL

Leather and Ripstop Polyester Upper

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH® AERO-STRIDE midsole foam infuses our high rebound EVA with nitrogen to make it lighter while providing more cushioning and energy return

OUTSOLE

HELLYGRIP Rubber

FEATURES / BENEFITS

- Aluminum safety toe
- Electrical Hazard Protection
- Molded toe overlay
- Molded heel overlay
- Moisture wicking and breathable lining
- Helly Tech® Waterproof Membrane
- Metallic hardware
- Leather sourced from tanneries rated Silver or higher from the Leather Working Group

Heel Stack Height

16.7 mm

Toe Stack Height

10.7 mm

Toe Drop

6 mm

Lug Height

4 mm

WEIGHT

666g
1/2 pair size 9M



OSLO HIKER MID HT EH

78379 / 780



\$165.00

COLORS

780 DARK BROWN

SIZES

7-11, 12, 13, 14, 15 W

CERTIFICATIONS

ASTM F2892-24-EH SR

UPPER MATERIAL

Leather and Ripstop Polyester Upper

FEATURES / BENEFITS

- Electrical Hazard Protection
- Molded toe overlay
- Molded heel overlay
- Moisture wicking and breathable lining
- Helly Tech® Waterproof Membrane
- Metallic hardware
- Leather sourced from tanneries rated Silver or higher from the Leather Working Group

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH® AERO-STRIDE midsole foam infuses our high rebound EVA with nitrogen to make it lighter while providing more cushioning and energy return

OUTSOLE

HELLYGRIP Rubber

Heel Stack Height

16.7 mm

Toe Stack Height

10.7 mm

Toe Drop

6 mm

Lug Height

4 mm

WEIGHT

587g
1/2 pair size 9M



BARCODE LOW AL EH

78318 / 992 & 990



\$130.00

COLORS

992 BLACK/ORANGE
990 BLACK

SIZES

7-11, 12, 13, 14, 15 M/W

CERTIFICATIONS

ASTM F2413-24-I/C EH SR

UPPER MATERIAL

High Abrasion and breathable engineered mesh with 3D screen printed overlays

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH® AERO-STRIDE midsole foam infuses our high rebound EVA with nitrogen to make it lighter while providing more cushioning and energy return

OUTSOLE

HELLYGRIP Rubber

FEATURES / BENEFITS

- Aluminum safety toe
- Electrical Hazard Protection
- Reflective design details
- Moisture wicking and breathable lining
- Non-metallic hardware

Heel Stack Height
20 mm

Toe Stack Height
14 mm

Toe Drop
6 mm

Lug Height
2.5 mm

WEIGHT
431g
1/2 pair size 9M



BARCODE LOW EH

78462 / 990



\$120.00

COLORS

990 BLACK

SIZES

7-11, 12, 13, 14, 15 M/W

CERTIFICATIONS

ASTM F2892-24-EH SR

UPPER MATERIAL

High Abrasion and breathable engineered mesh with 3D screen printed overlays

FOOTBED

Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE

HH® AERO-STRIDE midsole foam infuses our high rebound EVA with nitrogen to make it lighter while providing more cushioning and energy return

OUTSOLE

HELLYGRIP Rubber

FEATURES / BENEFITS

- Electrical Hazard Protection
- Reflective design details
- Moisture wicking and breathable lining
- Non-metallic hardware

Heel Stack Height

20 mm

Toe Stack Height

14 mm

Toe Drop

6 mm

Lug Height

2.5 mm

WEIGHT

352g
1/2 pair size 9M

WORKWEAR / NA SIZE CHARTS

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

MEN / BODY MEASUREMENTS

Sizes	XS		S		M		L		XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	91	36	95-99	37.5-39	104-108	41-42.5	112-115	44-45.5
Waist	76	30	79	31	84-86	33-34	91-97	36-38	99-104	39-41
Hip	94	37	98	38.5	102-105	40-41.5	109-114	43-45	117-122	46-48
Inside Leg	77	30.5	80	31.5	81	32	84	33	86	34

MEN / PANTS (TRADESMAN PANTS)

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Waist	71	28	76	30	76	30	76	30	81	32	81	32	81	32	81	32	86	34	86	34	86	34
Inside Leg	76	30	76	30	81	32	86	34	76	30	81	32	86	34	91	36	76	30	81	32	86	34

	cm	inch	cm	inch	cm	inch
Waist	107	42	112	44	112	44
Inside Leg	81	32	76	30	81	32

WOMENS / BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Body height	160	63	164	64.5	168	66	172	67.5	176	69.5	180	71	184	72.5
Chest	84	33	88	34.5	92	36	100	39.5	108	42.5	116	45.5	124	48.5
Waist	68	27	72	28.5	76	30	84	33	92	36	100	39	108	42.5
Hip	92	36	96	38	100	39.5	108	42.5	116	45.5	124	48.5	132	52
Inside Leg	76	30	78	30.5	80	31.5	82	32.5	84	33	86	34	88	34.5

WOMENS / PANTS

Size	4	6	8	10	12	14	16	18
Waist (inches)	26	28	30	31	33	34	36	38
Inside Leg (inches)	37	38.5	40	41.75	43	44.75	46.5	48

*ALL PANT WAIST SIZES COME IN 30" OR 32" INSEAM FOR WOMEN

HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

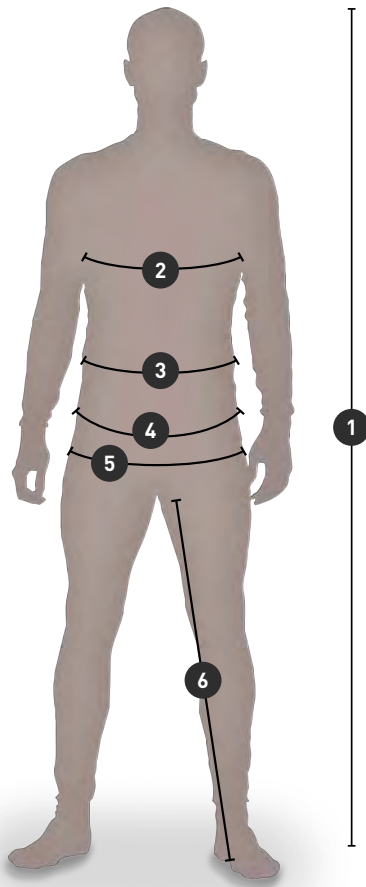
SOCKS

Size	S	M	L	XL
US	5-6.5	7-8.5	9-11.5	11-12.5
Europe	37-39	40-42	43-45	46-48

	2XL	3XL		4XL		5XL		6XL	
cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
119-123	47-48.5	127-131	50-51.5	135-138	53-54.5	142-146	56-57.5	147-152	58-60
107-112	42-44	114-119	45-47	122-127	48-50	130-135	51-53	137-142	54-56
126-129	49.5-51	133-137	52.5-54	141-145	55.5-57	149-152	58.5-60	156-160	61.5-63
89	35	89	35	89	35	89	35	89	35

cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
86	34	91	36	91	36	91	36	91	36	97	38	97	38	97	38	97	38	101	40	101	40	101	40
91	36	76	30	81	32	86	34	91	36	76	30	81	32	86	34	91	36	76	30	81	32	86	34

HOW TO MEASURE



1: BODY HEIGHT

2: CHEST

3: WAIST (AT BELLY-BUTTON HEIGHT)

4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)

5: HIP

6: INSEAM

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.

WAIST: Measure around natural waistline, smallest part of waist.

HIPS: Standing with legs together, measure around fullest part of hips.

INSIDE LEG: Measure inside length of your leg from crotch to bottom of

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ALIVE
SINCE / 1877